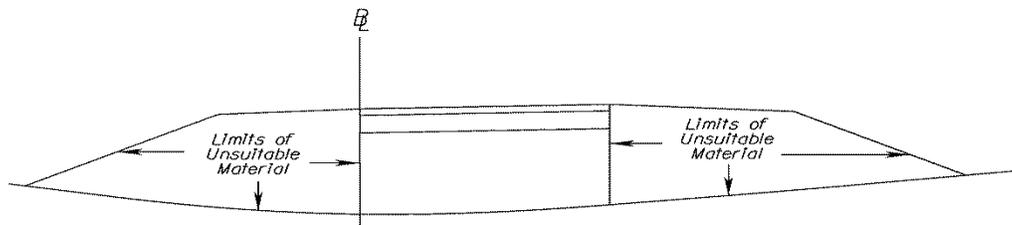


Note: When shoulders are being constructed of commercial material this material shall be extended through the shoulder

**FIGURE 2E-2 TYPICAL METHOD OF PLACING UNSUITABLE MATERIAL**



Note: Experience has shown that it is impossible to construct fill with a vertical line clearly separating the good material and the unsuitable material.

**FIGURE 2E-3 INCORRECT METHOD OF PLACING UNSUITABLE MATERIAL**