

**DISPLACEMENT QUANTITIES FOR PIPE OPENINGS**

(To be used with St'd JB-I Junction Box)

PIPE SIZE	PIPE CLASS	CONCRETE				REINF. STEEL Lbs.
		0°	15°	30°	45°	
		Cu. Yards	Cu. Yards	Cu. Yards	Cu. Yards	
12"	III, IV, V	.035	.036	.040	.050	17.67
12"	CM	.019	.020	.022	.027	11.06
15"	III, IV, V	.050	.052	.058	.071	24.88
15"	CM	.030	.031	.034	.042	15.93
18"	III, IV, V	.069	.072	.080	.099	33.23
18"	CM	.043	.044	.049	.061	21.68
24"	III, IV, V	.118	.122	.137	.168	53.53
24"	CM	.076	.078	.087	.108	35.83
30"	III, IV, V	.179	.186	.208	.256	78.64
30"	CM	.118	.122	.137	.168	53.53
36"	III, IV, V	.254	.263	.294	.362	108.76
36"	CM	.170	.176	.197	.242	74.76
42"	III, IV, V	.341	.353	.395	.486	143.33
42"	CM	.231	.240	.268	.330	99.53
48"	III, IV, V	.441	.457	.511	.629	182.90
48"	CM	.302	.313	.350	.431	127.85
54"	III, IV	.554	.574	.642	.789	227.29
54"	V	.580	.600	.672	.826	237.42
54"	CM	.382	.396	.443	.545	159.70
60"	III, IV	.679	.704	.787	.965	276.49
60"	V	.708	.734	.821	1.009	287.65
60"	CM	.472	.481	.551	.673	195.09
66"	III, IV	.818	.847	.948	1.166	330.50
66"	V	.849	.880	.985	1.211	342.70
66"	CM	.571	.591	.662	.814	234.02
72"	III, IV	.969	1.004	1.123	1.382	389.34
72"	V	1.003	1.040	1.163	1.431	402.58
72"	CM	.679	.704	.787	.969	276.49

**JUNCTION BOX DISPLACEMENT QUANTITIES  
FOR 48" - 72" PIPE CULVERTS**

SPECIFICATION  
REFERENCE

105  
233  
302