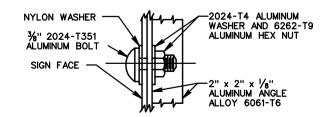


ALUMINUM FRAMING

SIGN PANEL ATTACHMENT DETAILS

(FOR SIGN PANEL ATTACHMENT TO Z BARS, SEE STANDARD SPD-1)



NOTES

NYLON WASHER SHALL BE $1\!\!/_8$ " THICK MINIMUM WITH AN OUTSIDE DIAMETER OF 1" AND AN INSIDE DIAMETER OF $7\!\!/_6$ ".

TO OBTAIN A FLUSH MOUNTING SURFACE FOR SIGNS, ALL WOOD POST SHALL BE MORTISED WHERE NECESSARY TO RELEVE FLANGE OF ALUMINUM ANGLE.

THE TYPE A ZEE BARS SHALL BE 23/8" X 11/4" X3/6".

ALL VERTICAL AND HORIZONTAL SPACING BETWEEN SIGNS IN AN ASSEMBLY SHALL BE ONE INCH UNLESS SPECIFIED.

THESE ARE TYPICAL SIGN PANEL ASSEMBLIES; ALL ASSEMBLIES SHALL BE IN ACCORDANCE WITH PLAN DETAILS.

SPECIFICATION REFERENCE	SIGN PANEL DESIGN	VOOT ROAD AND BRIDGE STANDARDS	
701	SIGN PANEL DESIGN		SHEET 2 OF 2
	VIRGINIA DEPARTMENT OF TRANSPORTATION		1325.51