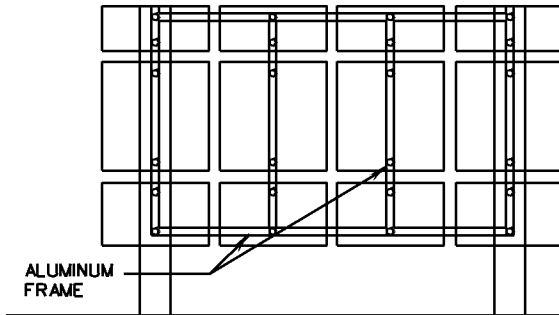
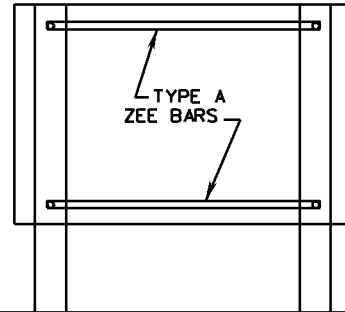


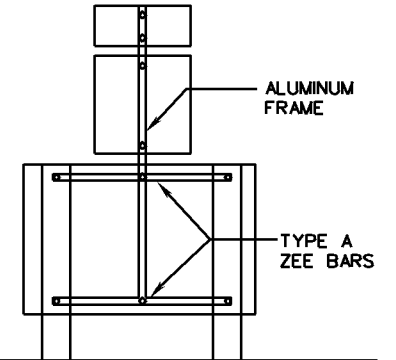
TYPE R



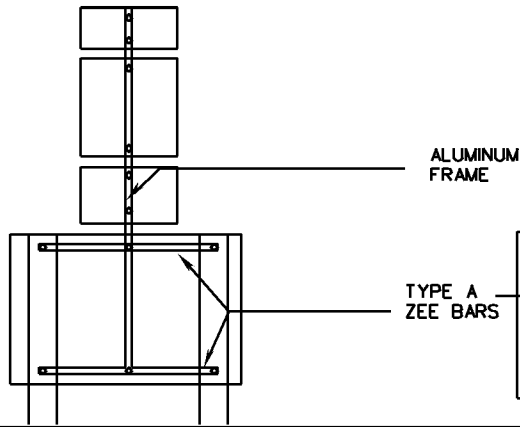
TYPE S



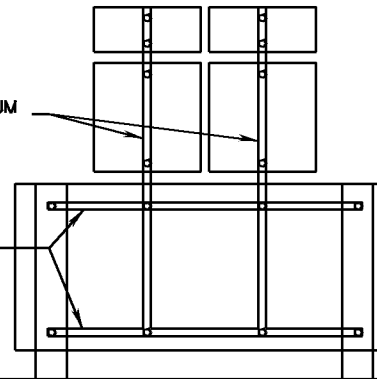
TYPE T



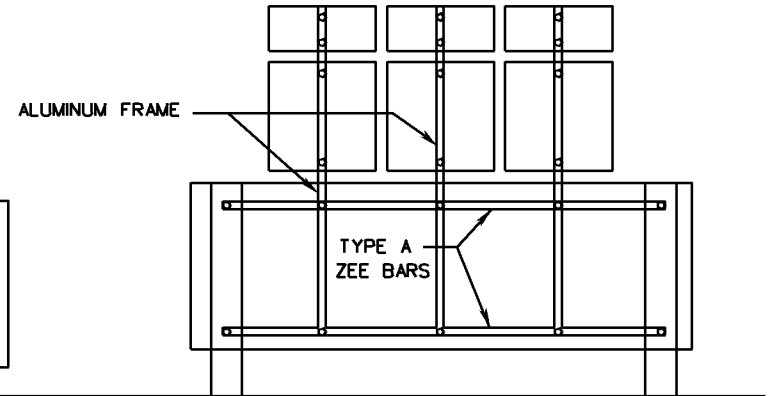
TYPE U



TYPE V



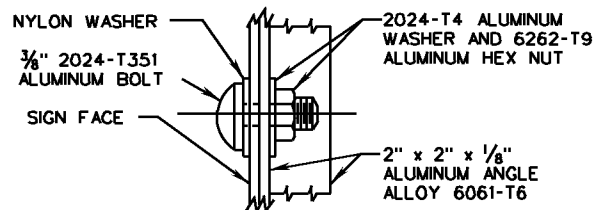
TYPE W



ALUMINUM FRAMING

SIGN PANEL ATTACHMENT DETAILS

(FOR SIGN PANEL ATTACHMENT TO Z BARS, SEE STANDARD SPD-1)



NOTES

NYLON WASHER SHALL BE $\frac{1}{8}$ " THICK MINIMUM WITH AN OUTSIDE DIAMETER OF 1" AND AN INSIDE DIAMETER OF $\frac{7}{16}$ ".

TO OBTAIN A FLUSH MOUNTING SURFACE FOR SIGNS, ALL WOOD POST SHALL BE MORTISED WHERE NECESSARY TO RECESS THE FLANGE OF ALUMINUM ANGLE.

THE TYPE A ZEE BARS SHALL BE $2\frac{3}{8}$ " x $1\frac{1}{4}$ " x $\frac{3}{16}$ ".

ALL VERTICAL AND HORIZONTAL SPACING BETWEEN SIGNS IN AN ASSEMBLY SHALL BE ONE INCH UNLESS SPECIFIED.

THESE ARE TYPICAL SIGN PANEL ASSEMBLIES; ALL ASSEMBLIES SHALL BE IN ACCORDANCE WITH PLAN DETAILS.

SPECIFICATION REFERENCE

701

SIGN PANEL DESIGN

VIRGINIA DEPARTMENT OF TRANSPORTATION

VDOT

ROAD AND BRIDGE STANDARDS

REVISION DATE
6-15-09

SHEET 2 OF 2

1325.51