

Notes:
 For pavement crown slope, thickness - "T", lane width - "W", see typical sections in plans.

STEEL FABRIC REINFORCEMENT: Steel fabric reinforcement shall consist of members rigidly attached at all joints or points of intersection except as noted below:(*). Longitudinal members shall be of MW35 wire spaced at 150 mm on centers. Traverse members shall be MW26 wire, spaced at 300 mm on centers. (Wire Reinforcement Steel Institute Designation 152 x 304 - MW35 x MW26).

The widths of steel fabric sheets shall be 100 mm less than the width of the slab. The number of sheets allowable between contraction joints, or between contraction and expansion joints, shall not exceed 3.

All members, longitudinal or transverse, shall be so cut that the projecting ends will extend not less than 25 mm nor more than 275 mm from the joints or points of intersection of the fabric members.

When it is necessary to lap steel fabric reinforcement, the minimum amount of lap shall be equivalent to the spacing of the wires parallel to the lap.

Other types of mesh reinforcement may be used on written permission of the Engineer. The width of sheets and other general requirements, which apply, shall be the same as for steel fabric reinforcement.

Dowels at contraction joints may be placed in the full thickness of pavement by mechanical device in lieu of dowel baskets.

* Hinged steel reinforcement may be used in lieu of rigid sheets.

EXPANSION AND CONTRACTION JOINTS: Construction joints in both plain and reinforced pavement shall have the same load transfer devices as noted for contraction joints in reinforced pavement.

Contraction joints of the type specified on Sheet 2 shall be spaced at 9.00 meters intervals for reinforced concrete pavement and at 4.50 meters intervals for plain concrete pavement unless otherwise noted on joint layouts in plans.

Adjacent to rigid structures: concrete street intersections, or R.R. grade crossings, bridge approach expansion joints and/or transverse expansion joints are to be placed as shown on sheet 2 of 3. Other expansion joints are to be used as specified on plans.

If asphalt concrete is to be applied, all transverse joints are to be sawed, but not widened, except at the end of a days run and when interruptions occur in the concrete operations of more than 30 minutes duration. In these cases, butt construction joints are to be used used.

PAVED SHOULDERS: When asphalt concrete paved shoulders are to be used adjacent to either plain or reinforced cement concrete pavement, the edge of the concrete slab is to be painted, to its full depth, with asphaltic material either CRS-2 or RC-250 as directed by the Engineer.

LONGITUDINAL JOINTS: The contractor will be permitted to construct the concrete pavement in dual lanes, simultaneously, where the sum of the lane widths does not exceed 7.60 meters, provided a satisfactory and true longitudinal dummy groove joint is obtained. This is to be done by the use of an approved forming strip or by sawing, at the contractor's option. Where lanes are poured separately, the hook bolts or tie bolts shall be in accordance with the details shown of Sheet 2. Where both lanes are poured simultaneously, tie bars shall be as detailed on Sheet 2. The maximum width of pavement that may be constructed without a longitudinal joint is 4.25 meters. For widths greater than 4.25 meters the longitudinal joint shall be in the center. No other deviations are to be allowed unless shown on joint layout in plans, or directed by the Engineer.

METHOD OF FINISHING AT EXPANSION JOINTS: A protective cap or installation shield of 2 mm steel shall be placed over the top of the expansion joint filler. The finishing machine shall then be allowed to pass over the joint, leaving it as shown in Figure 1, Sheet 2. Prior to the initial set the shield shall be removed and a rectangular bar 6.5 mm less in width than the preformed filler placed on top of the filler, the concrete squeegee finished adjacent to it as shown in Figure 2, and the edges rounded with hand tools, using the bar as a guide. The bar shall then be withdrawn, leaving a joint gap of the same width as the filler.

SPECIFICATION REFERENCE 316	<h2 style="margin: 0;">PLAIN AND REINFORCED CONCRETE PAVEMENT</h2> <h3 style="margin: 0;">SHOWING REINFORCEMENT, LONGITUDINAL AND TRANSVERSE JOINTS</h3>	Sheet 1 of 3
VIRGINIA DEPARTMENT OF TRANSPORTATION		UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS
		301.01

REVISED ON 8/97

Dowel Diameter T/8 (Min. 30) x 450 mm
Plain Bars 300 mm c-c

General Notes

Alternate preformed sealants having a cross-sectional area comparable to type A (Contraction Joints) and type D (Expansion Joints) and meeting the approval of the Engineer may be substituted.

Other types of joint material are to be in accordance with the Specifications.

All details not shown hereon to be in accordance with Standards PR-2, Sheet 2 of 3.

All Contraction Joints to be sawed in conformance with detail to the left, except that where gravel aggregate is used in the concrete, the joint may be prepared by forming 6 mm or less of the width, for the depth shown with non-metallic or removable material, followed by sawing to complete the joint to the required width and depth.

For details of Transverse Construction Joint, see below.

PR-2
Sheet 3 of 3

Dowel Diameter T/8 (Min. 30) x 450 mm
Plain Bars 300 mm c-c

**DETAIL OF TRANSVERSE CONTRACTION JOINT
(BEFORE INSTALLATION OF SEAL)**

**DETAIL OF TRANSVERSE EXPANSION JOINT
(BEFORE INSTALLATION OF SEAL)**

PREFORMED CHLOROPRENE ELASTOMERIC JOINT SEALANT

Type A

SILICONE JOINT SEALANT

6 mm min. below pavement surface
Closed Cell Polyurethane Foam Rod
Shape factor 2:1 width to depth, not less than 6 mm not more than 13 mm.
Sealant

Joint Width (Y)	Minimum Silicone Sealer Thickness (E)
6	6
10	6
13	6

Back-up Material shall be 25% greater diameter than Y dimension.

Type B

SILICONE JOINT SEALANT

6 mm min. below pavement surface
Closed Cell Polyurethane Foam Rod
Shape factor 2:1 width to depth, not less than 6 mm not more than 13 mm.
Sealant

Joint Width (Y)	Minimum Silicone Sealer Thickness (E)
20	10
25	13

Back-up Material shall be 25% greater diameter than Y dimension.

Type C

PREFORMED CHLOROPRENE ELASTOMERIC JOINT SEALANT

When Y = 20
W = 30
X = 50

When Y = 25
W = 40
X = 50

Type D

SEALANTS FOR TRANSVERSE CONTRACTION JOINTS

SEALANTS FOR TRANSVERSE EXPANSION JOINTS

Existing Concrete Pavement

Widen top of groove to 10 x 13 mm and seal with hot poured elastomeric sealant if asphalt top is not used.

Drill 250 x 30 mm holes, 750 mm c-c into existing pavement. Secure 600 mm # 24 dowels with epoxy grout.

Proposed Widening

600 mm # 24 Deformed Dowels 750 mm c-c.

**METHODS OF WIDENING CONCRETE PAVEMENT
(PLAIN AND REINFORCED)**

FOR 450 mm SLAB LENGTHS (PLAIN)

Dimension	Sealant Type			
	A	B	C	D
X	45	30	45-50	50
Y	6	6	20	20
W	16±2	-	-	-

FOR 910 mm SLAB LENGTHS (REINFORCED)

Dimension	Sealant Type			
	A	B	C	D
X	45	30	45-50	50
Y	10	10	20	20
W	30±2	-	-	-

Widen top of groove to 10 x 13 mm and seal with Type A or B, if asphalt overlay is not used.

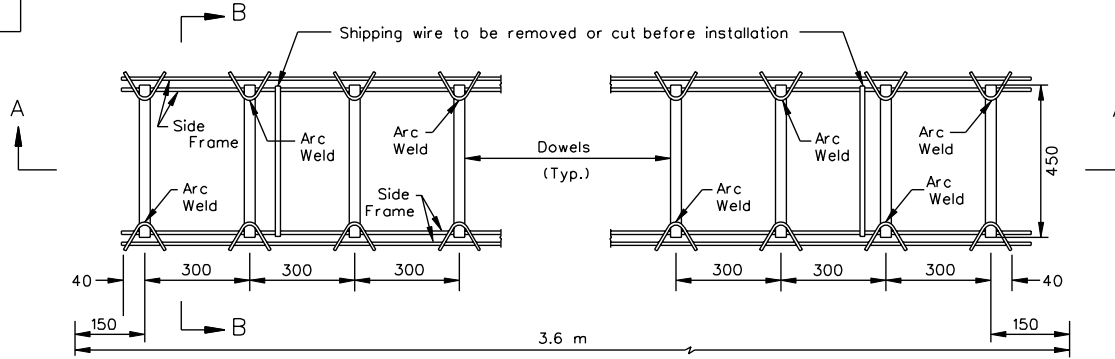
Asphalt Overlay

Dowel Diameter T/8 (Min. 30) x 450 mm
Plain Bars 300 mm c-c

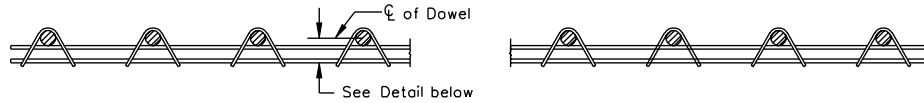
■ If joint coincides with specified joint, construct in accordance with detail on sheet 2 (Contraction or Expansion Joint).

**DETAIL OF TRANSVERSE CONSTRUCTION (BUTT) JOINT
(FOR USE WITH PLAIN, REINFORCED, AND PLAIN BASE WITH ASPHALT TOP)**

PR-2



PLAN OF DOWEL UNIT FOR CONTRACTION JOINT



SIDE ELEVATION A - A CONTRACTION JOINT

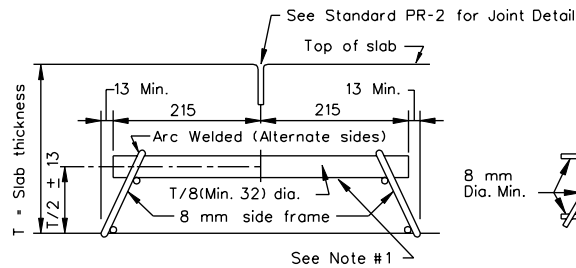
EXPANSION AND CONTRACTION JOINTS: The device for supporting dowels at expansion and contraction joints shall be so constructed that it will hold the dowels firmly in position, parallel to the surface and centerline of the slab.

No members shall be placed so that they will interfere with the free flow of concrete between the dowels.

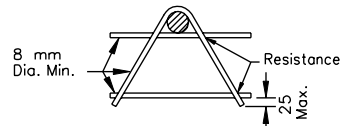
Assembly and welding of all members shall be such as to insure a good workmanlike job, with all joints true and square.

Assemblies which have become warped or damaged in transit or storage so they will not conform to the subgrade shall not be used.

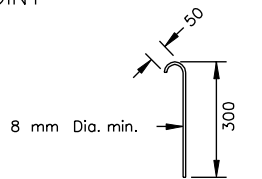
A sample of the supporting device shall be submitted for approval prior to the filling of job orders.



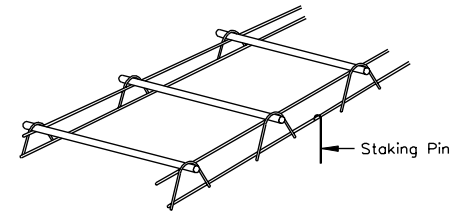
SECTION B - B THRU CONTRACTION JOINT



SIDE FRAME DETAIL



STAKING PIN



PERSPECTIVE VIEW

Notes:

1. Entire bar to be lubricated.
2. Staking pins, a minimum six per assembly, three to each side.

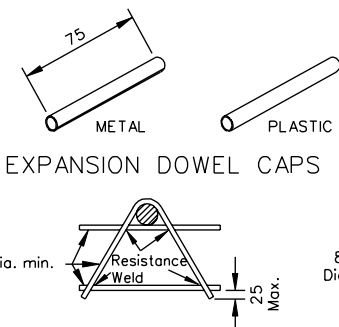
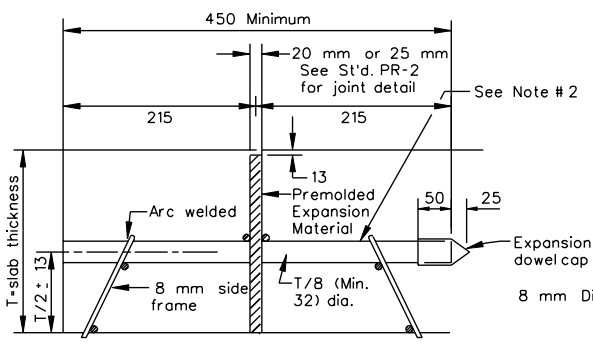
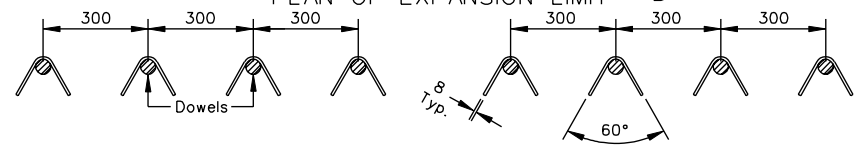
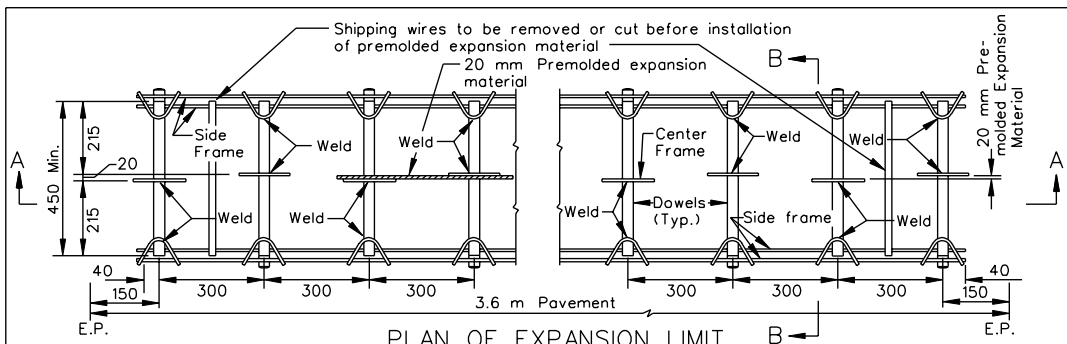
STANDARD LOAD TRANSFER ASSEMBLY CONTRACTION JOINT

VIRGINIA DEPARTMENT OF TRANSPORTATION

301.03A

UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS

SPECIFICATION REFERENCE



EXPANSION AND CONTRACTION JOINTS: The device for supporting dowels at expansion and contraction joints shall be so constructed that it will hold the dowels firmly in position, parallel to the surface and centerline of the slab.

No members shall be placed so that they will interfere with the free flow of concrete between the dowels.

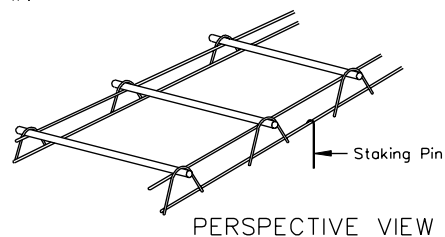
Assembly and welding of all members shall be such as to insure a good workmanlike job, with all joints true and square.

Assemblies which have become warped or damaged in transit or storage so they will not conform to the subgrade shall not be used.

A sample of the supporting device shall be submitted for approval prior to the filing of job orders.

Notes:

1. Dowelbar to be min. length of 450 mm. If bar is not centered the long side shall be the free end. See Standard PR-2.
2. Entire bar to be lubricated.
3. Staking pins, a minimum six per assembly, three to each side.



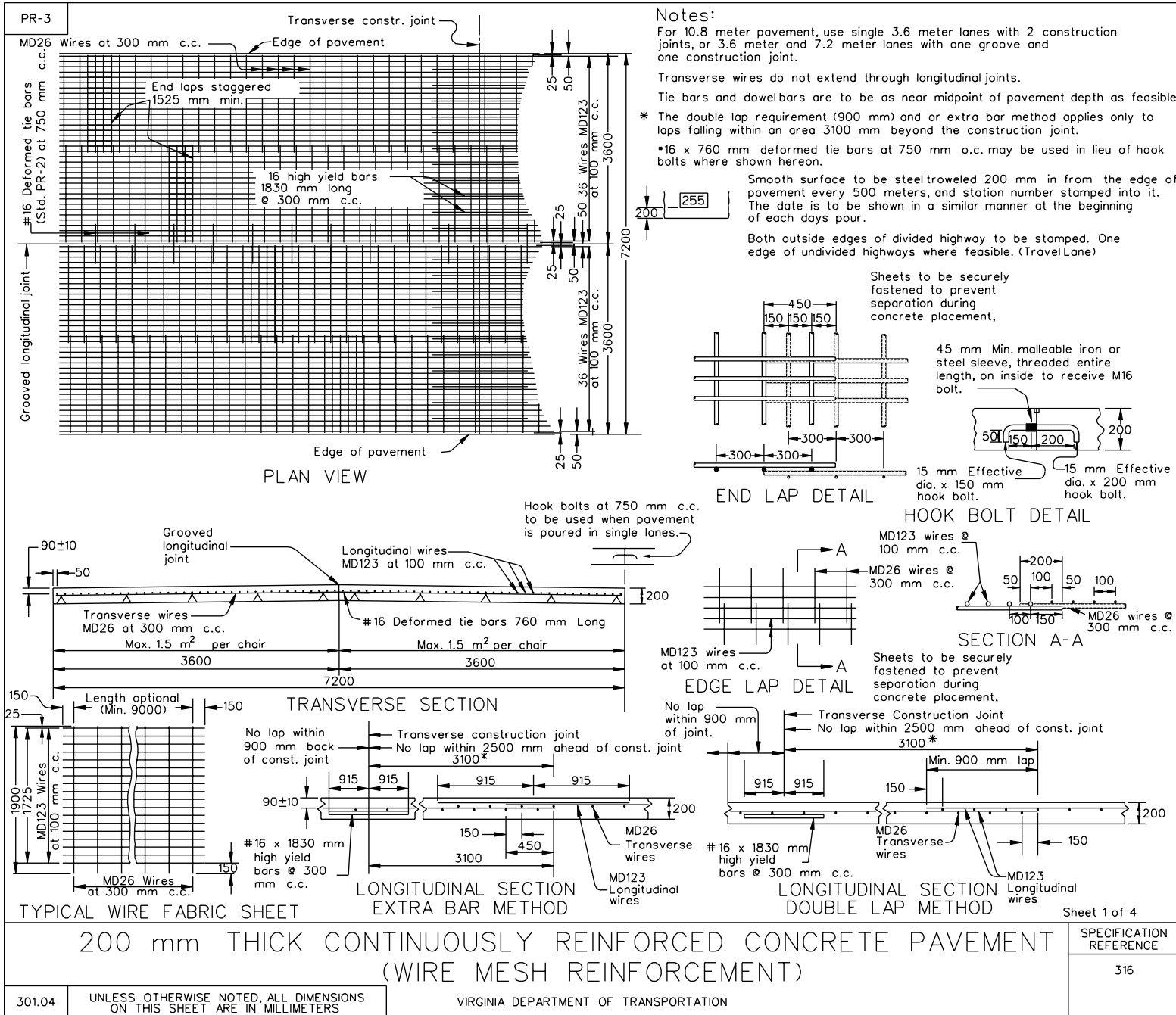
SPECIFICATION REFERENCE

STANDARD LOAD TRANSFER ASSEMBLY EXPANSION JOINT

VIRGINIA DEPARTMENT OF TRANSPORTATION

UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS 301.03B

REVISED ON 8/97



200 mm THICK CONTINUOUSLY REINFORCED CONCRETE PAVEMENT
(WIRE MESH REINFORCEMENT)

SPECIFICATION REFERENCE
316

301.04 UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS

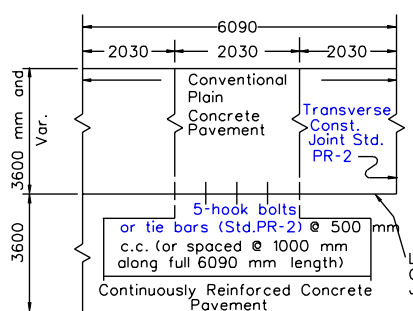
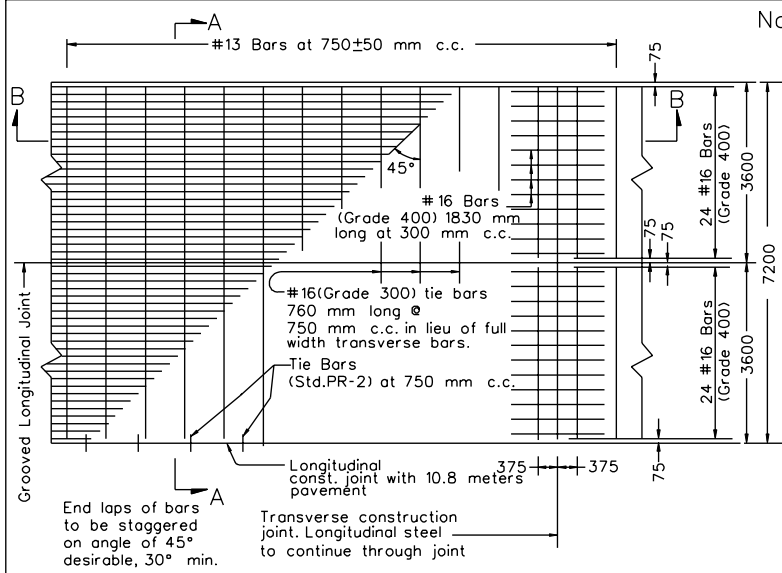
VIRGINIA DEPARTMENT OF TRANSPORTATION

Notes: Hook bolts or tie bars are to be placed in the same horizontal plane as #13 Transverse bars. Where necessary adjust the location of hook bolts or tie bars to a 70 mm minimum clearance between hook bolts or tie bars and transverse bars.

Transverse construction joint bars are to be placed in the same horizontal as #16 longitudinal bars.

#16 longitudinal bars are to be lapped and tied in the same horizontal plane.

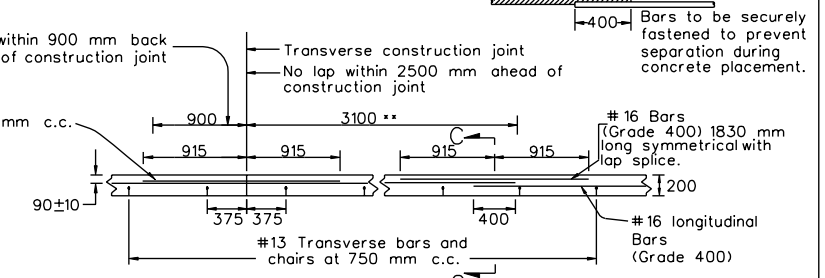
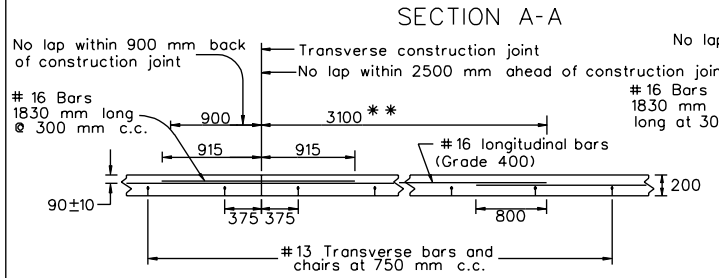
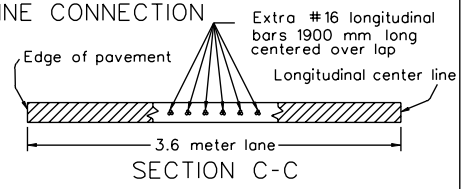
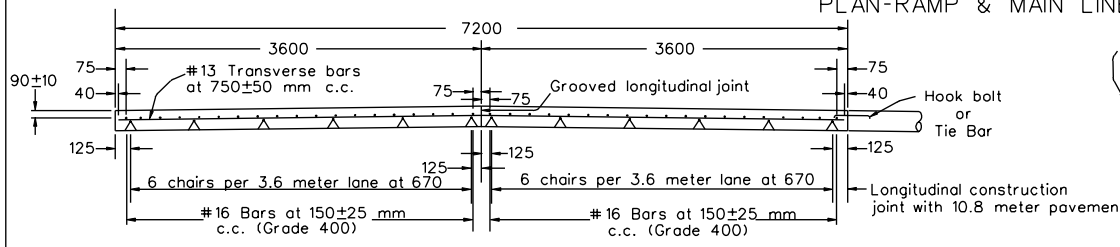
For 10.8 meter width pavement use single 3.6 meter lanes with 2 longitudinal construction joints or 3.6 meter and 7.2 meter lanes with one longitudinal construction joint and one grooved longitudinal joint. Transverse bars shall not extend through longitudinal construction joints, but shall extend full length (7.12 meter) for grooved longitudinal joints.



Smooth surface to be steel troweled 200 mm in from the edge of pavement every 500 meters, and station number stamped into it.

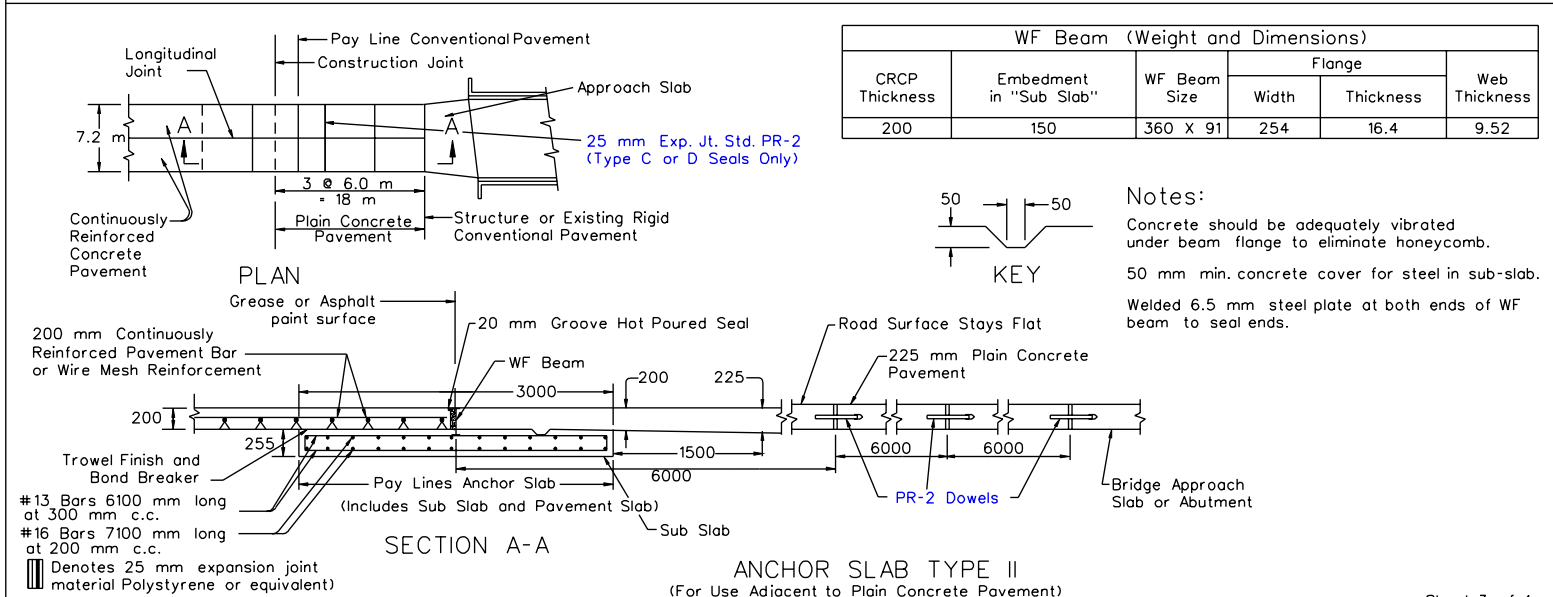
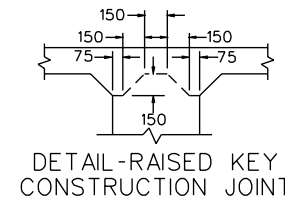
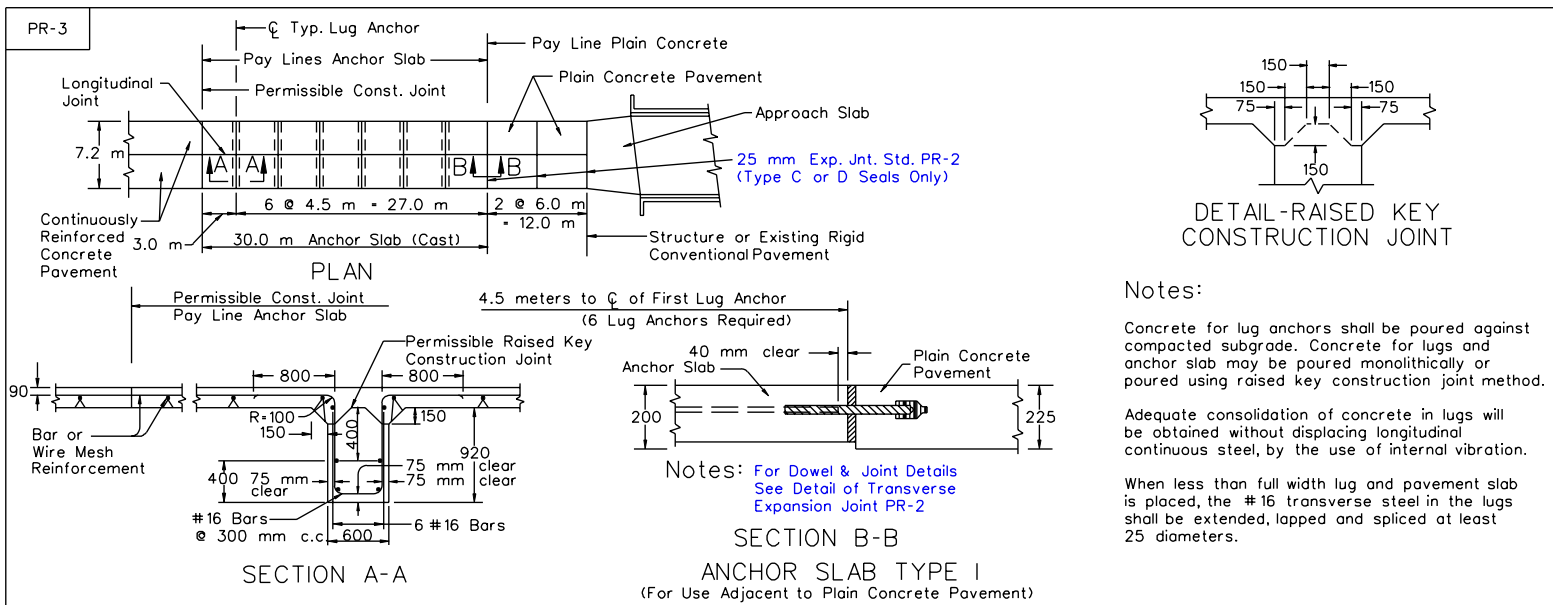
The date is to be shown in a similar manner at the beginning of each days pour.

Both outside edges of divided highway to be stamped. One edge of undivided highways where feasible.(Travel Lane)

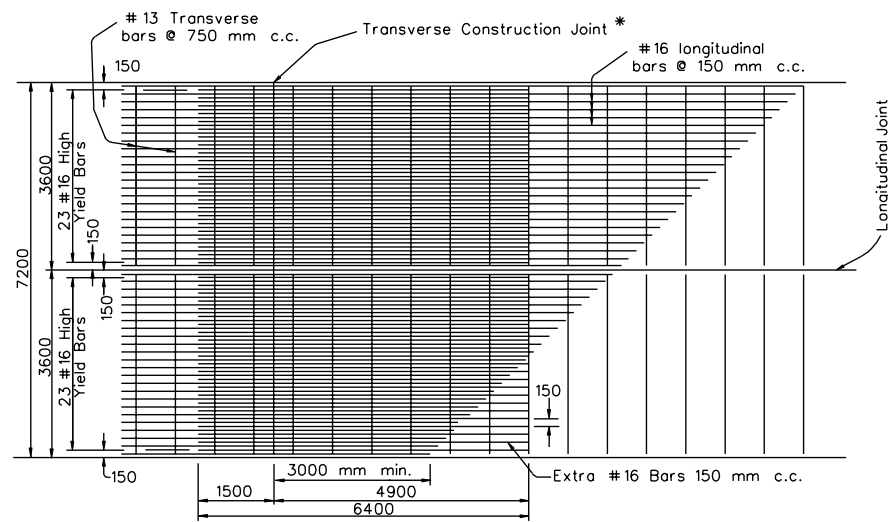


** Double lap requirement (800 mm) and the extra bar method apply only to laps falling within an area of 3.10 meters beyond the construction joint.

SPECIFICATION REFERENCE	200 mm THICK CONTINUOUSLY REINFORCED CONCRETE PAVEMENT (STEEL BAR REINFORCEMENT)
316	
VIRGINIA DEPARTMENT OF TRANSPORTATION	
UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS	
	SHEET 2 OF 4 301.05



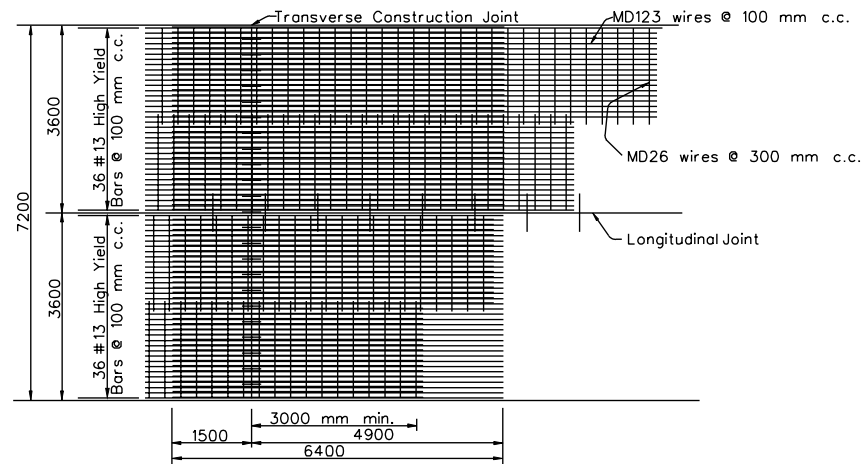
200 mm THICK CONTINUOUSLY REINFORCED CONCRETE PAVEMENT (FOR USE WITH BAR OR WIRE MESH REINFORCEMENT)		Sheet 3 of 4 SPECIFICATION REFERENCE
301.06	UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS	316
VIRGINIA DEPARTMENT OF TRANSPORTATION		



* Longitudinal steel to continue through joint.

Extra #16 (Grade 400) Bars (6.5 meters long) shall be spaced at 150 mm c.c.

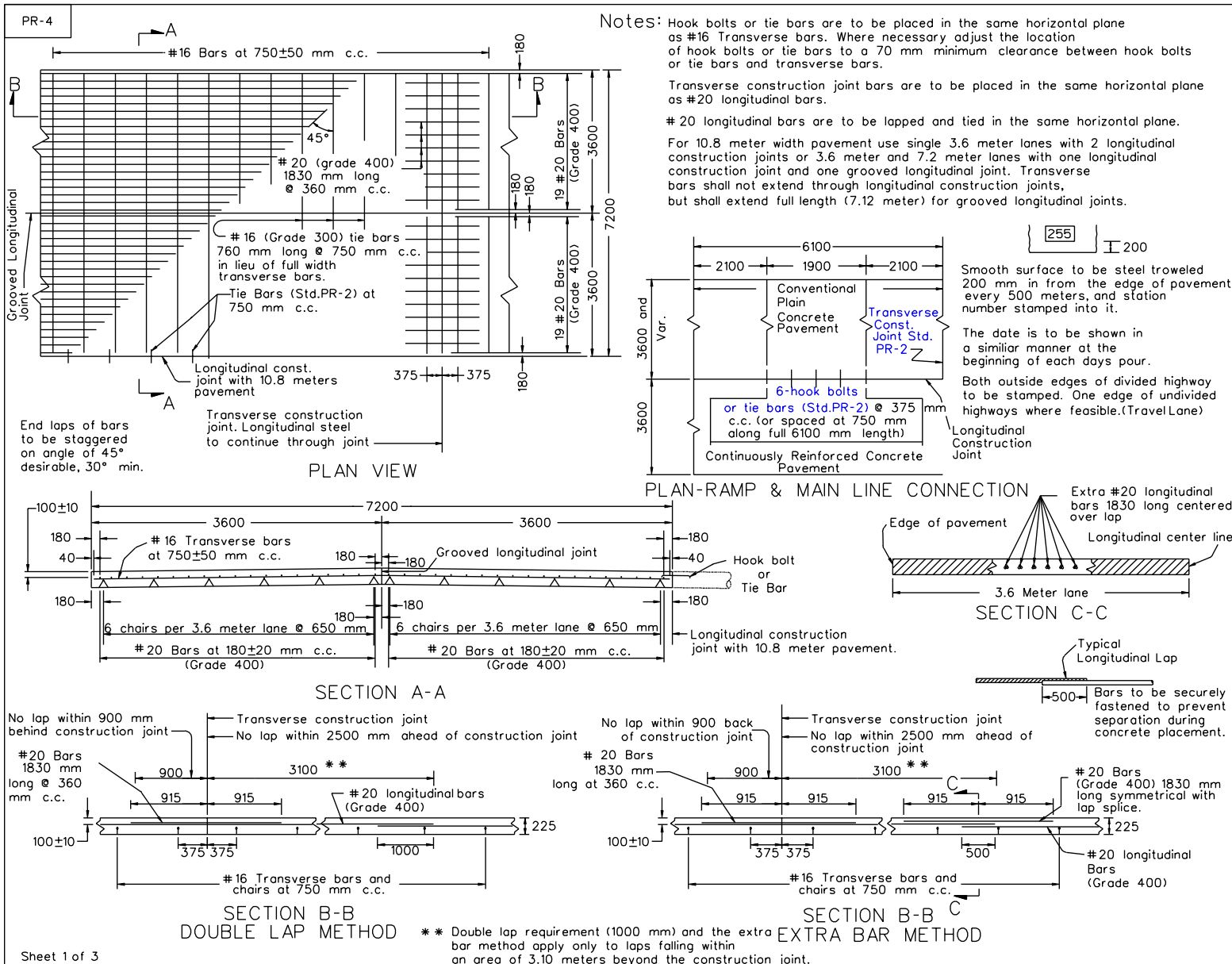
LEAVE OUT JOINT
FOR USE WITH STEEL BAR REINFORCEMENT



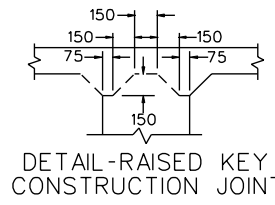
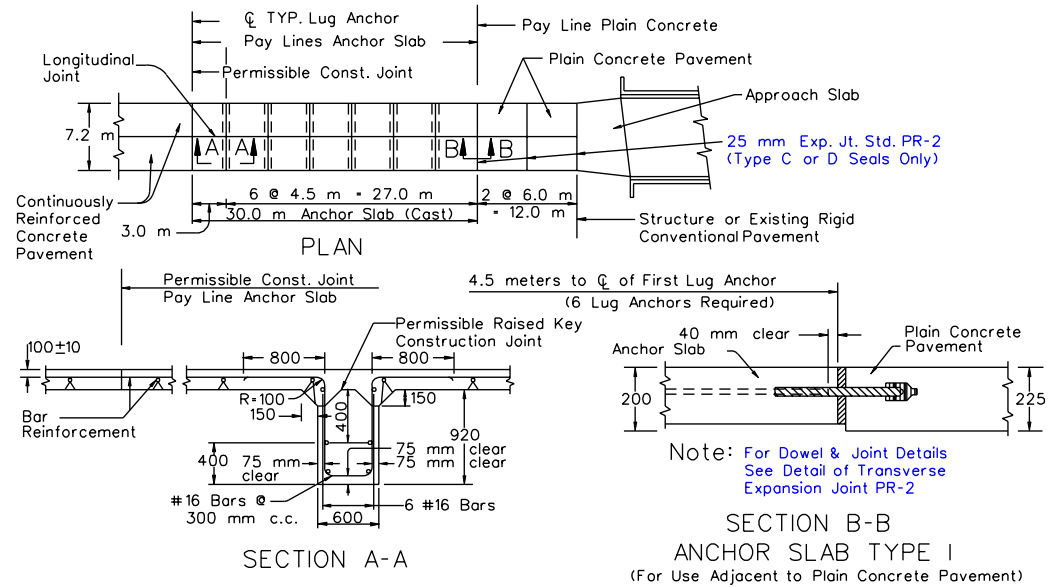
LEAVE OUT JOINT
FOR USE WITH WIRE MESH REINFORCEMENT

SPECIFICATION REFERENCE	200 mm THICK CONTINUOUSLY REINFORCED CONCRETE PAVEMENT (LEAVE OUT JOINT DETAIL)	
316	VIRGINIA DEPARTMENT OF TRANSPORTATION	UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS
		301.07

REVISED ON 9/97



225 mm THICK CONTINUOUSLY REINFORCED CONCRETE PAVEMENT (STEEL BAR REINFORCEMENT)		SPECIFICATION REFERENCE 316
301.08	UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS	VIRGINIA DEPARTMENT OF TRANSPORTATION



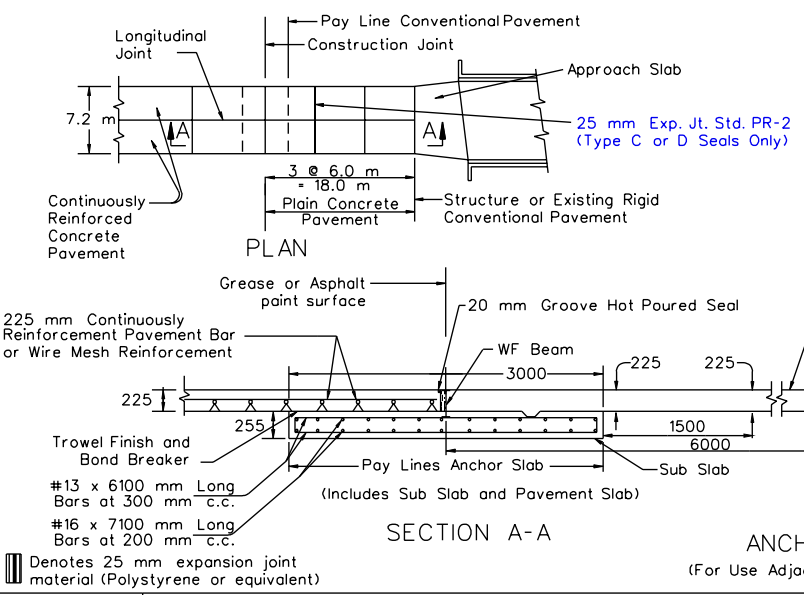
Notes:

Concrete for lug anchors shall be poured against compacted subgrade. Concrete for lugs and anchor slab may be poured monolithically or poured using raised key construction joint method.

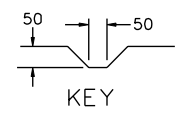
Adequate consolidation of concrete in lugs will be obtained without displacing longitudinal continuous steel, by the use of internal vibration.

When less than full width lug and pavement slab is placed, the #16 transverse steel in the lugs shall be extended, lapped and spliced at least 25 diameters.

SECTION B-B
ANCHOR SLAB TYPE I
 (For Use Adjacent to Plain Concrete Pavement)



WF Beam (Weight and Dimensions)					
CRCP Thickness	Embedment in "Sub Slab"	WF Beam Size	Flange		Web Thickness
			Width	Thickness	
225	150	360 X 91	254	16.4	9.52



Note:

Concrete should be adequately vibrated under beam flange to eliminate honeycomb.

50 mm min. concrete cover for steel in sub-slab.

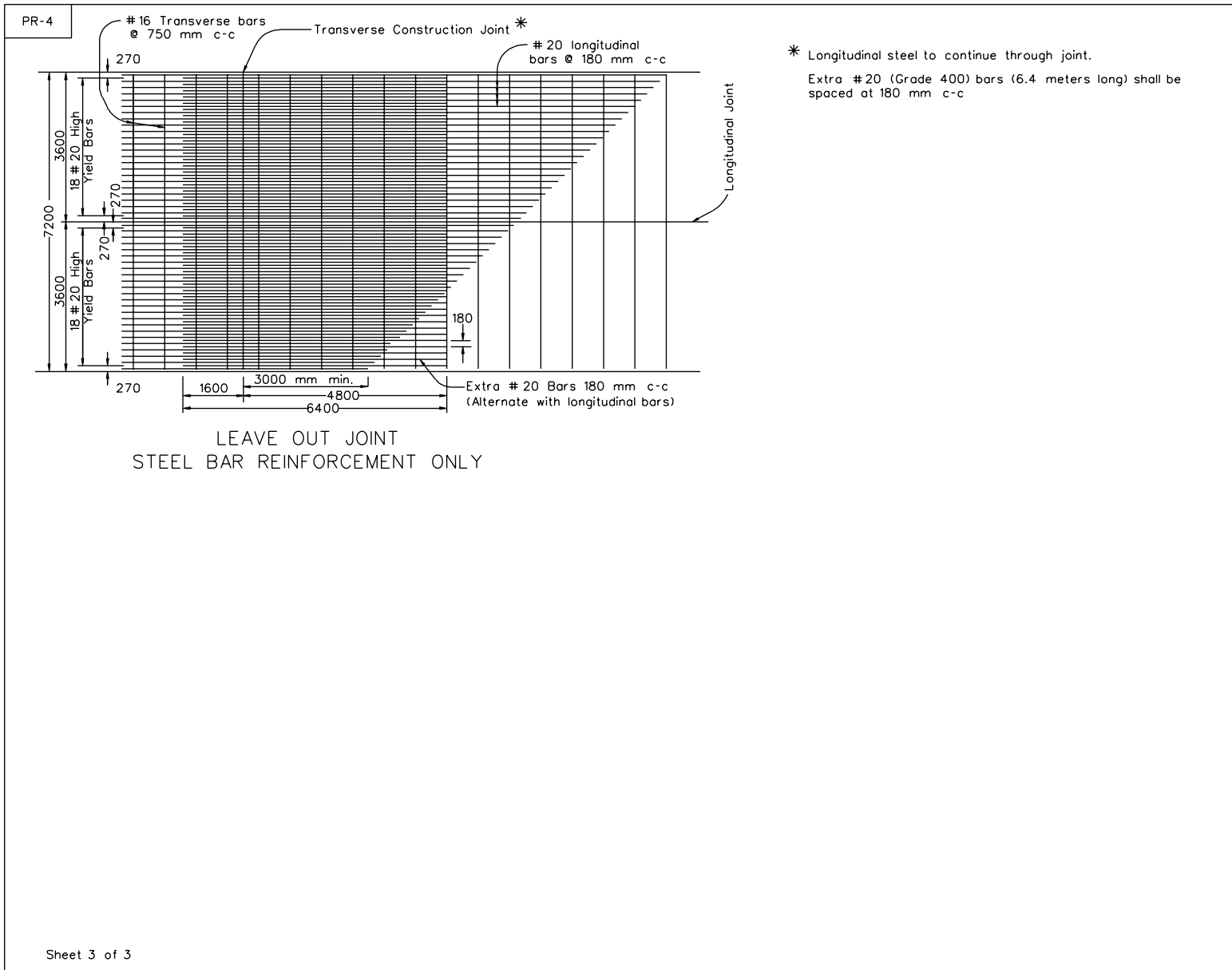
Welded 6.5 mm steel plate at both ends of WF beam to seal ends.

SECTION A-A
ANCHOR SLAB TYPE II
 (For Use Adjacent to Plain Concrete Pavement)

Denotes 25 mm expansion joint material (Polystyrene or equivalent)

SPECIFICATION REFERENCE	225 mm CONTINUOUSLY REINFORCED CONCRETE PAVEMENT (FOR USE WITH BAR OR WIRE MESH REINFORCEMENT)	VIRGINIA DEPARTMENT OF TRANSPORTATION	UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS
316			301.09

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Sheet 3 of 3

225 mm THICK CONTINUOUSLY REINFORCED CONCRETE PAVEMENT
(LEAVE OUT JOINT DETAIL)

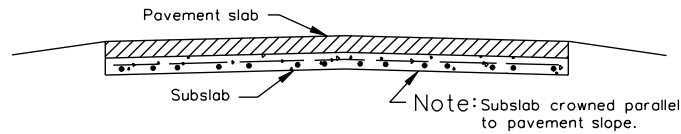
SPECIFICATION
REFERENCE

316

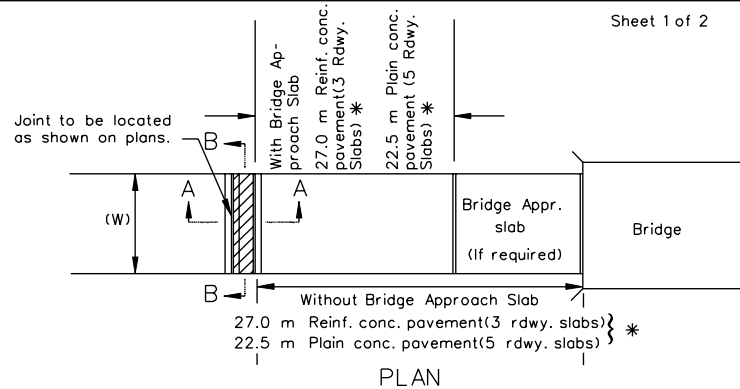
301.10

UNLESS OTHERWISE NOTED, ALL DIMENSIONS
ON THIS SHEET ARE IN MILLIMETERS

VIRGINIA DEPARTMENT OF TRANSPORTATION

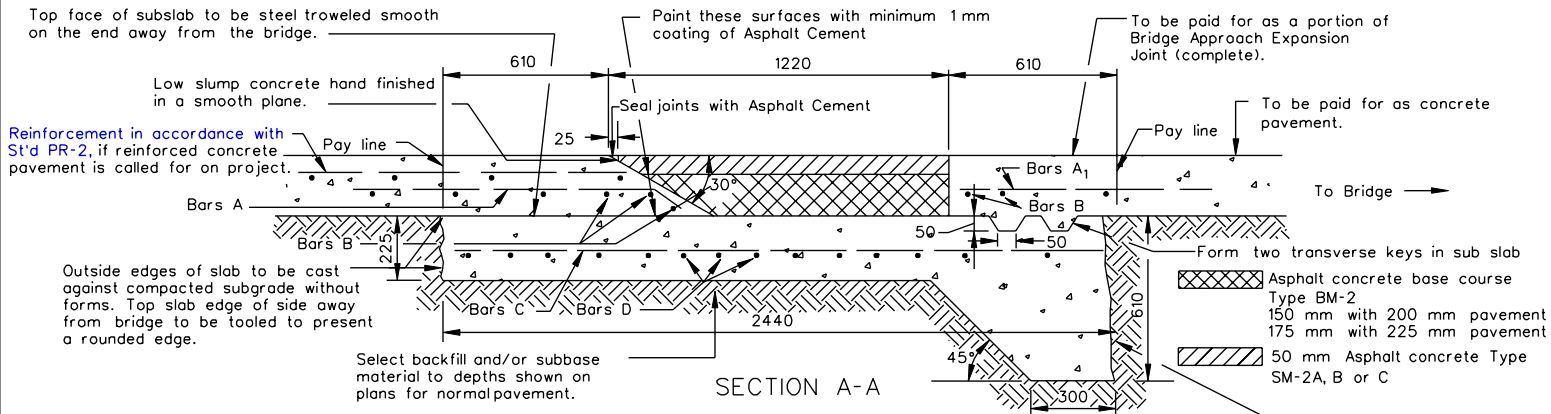


SECTION B-B



PLAN

* Denotes desirable values, pavement type (plain or reinforced) to be determined by the Materials Division.



SECTION A-A

SCHEDULE OF REINFORCING STEEL

Mark	Size	Spacing C-C	Length	No. Req'd.	Weight/m Transverse Measure kg.
A	#16	300	1220	(W)	6.2
A ₁	#16	300	910	(W)	4.7
B	#16	150	W-100	5	7.8
C	#13	150	2335	(W)(2)	15.3
D	#13	150	W-100	16	15.9

APPROXIMATE QUANTITIES PER METER OF TRANSVERSE MEASURE		
	200	225
Cubic Meters Class 20 concrete	0.75	0.75
Reinforcing Steel kg.	50	50
Asph. Concrete BM-2 Metric Tons	0.53	0.60
Metric Tons Asph. Con. Connector SM-2A, B or C	0.20	0.20
Sq. Meters Conc. Pave. * *	1.40	1.43

Outside edges of slab to be cast against compacted subgrade without forms.

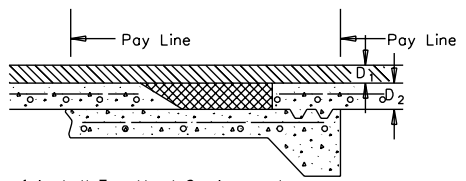
Notes:

- Concrete in subslab to be Class 20.
- Bars A, A₁, & B to be placed as shown whether plain or reinforced concrete pavement is used.
- Portions of Bars A and A₁, which are outside of the indicated pay lines are to be included in price bid for complete joint.
- * * Beveled portion of pavement slab has been converted to equivalent design depth of main line pavement.

BRIDGE APPROACH EXPANSION JOINT
(FOR WIDENING OR MAINTENANCE OF EXISTING XJ-1 ONLY)

SPECIFICATION REFERENCE

316



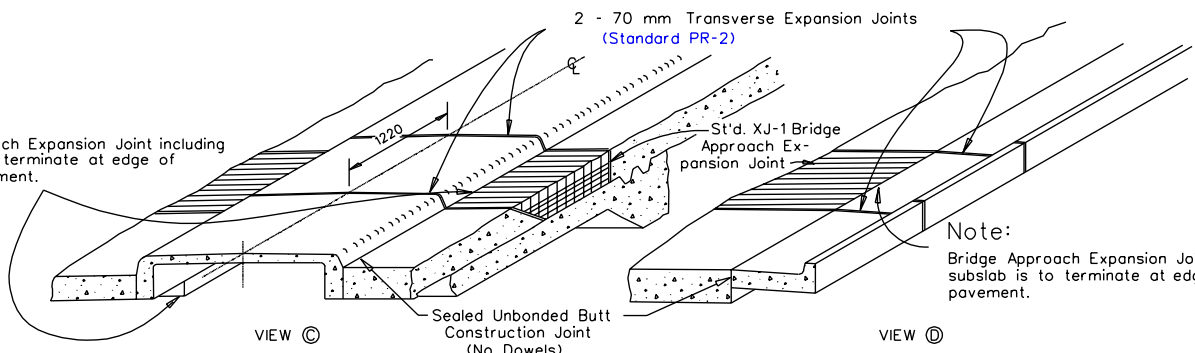
D_1 = Depth of Asphalt Top Used On Approaches
 D_2 = Depth of Concrete Base Used On Approaches

VIEW A

USED WITH CONCRETE BASE WITH ASPHALT CONCRETE SURFACE

Note:

Bridge Approach Expansion Joint including subslab is to terminate at edge of through pavement.



VIEW C

VIEW D

USED ADJACENT TO RAISED MEDIAN

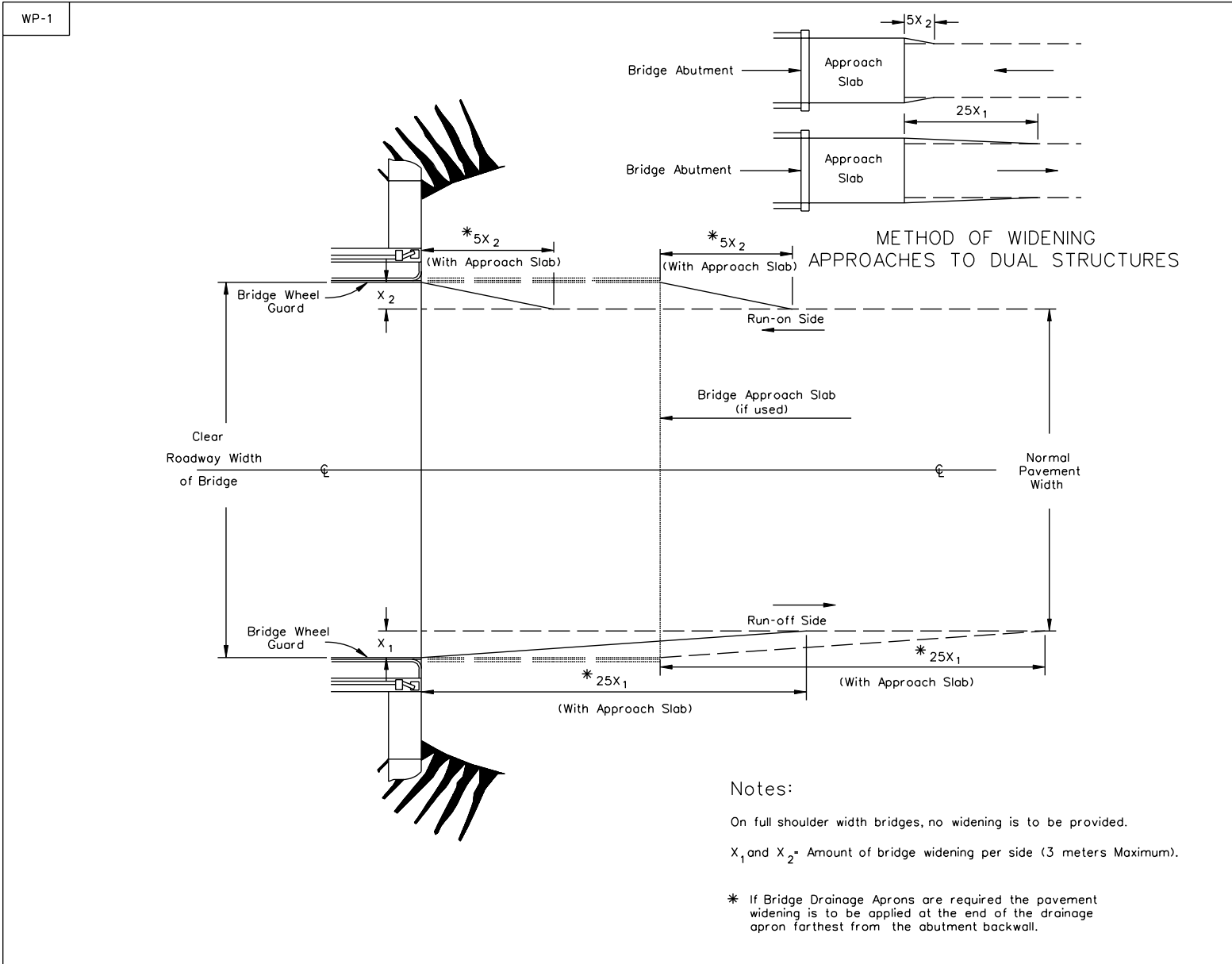
USED ADJACENT TO CURB OR COMBINATION CURB AND GUTTER

Notes:

All construction features to be in accordance with sheet 1 of 2.
 If Concrete pavement is used adjacent to concrete pavement with asphalt concrete surface, the joint is to continue across entire width in accordance with sheet 1 of 2 and view A.
 If Concrete pavement is used adjacent to flexible pavement the joint is to extend through rigid pavement only.

SPECIFICATION REFERENCE	BRIDGE APPROACH EXPANSION JOINT (INSTALLATION CRITERIA) VIRGINIA DEPARTMENT OF TRANSPORTATION		UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS	302.02
316				

REVISED ON 9/97



METHOD OF WIDENING BRIDGE APPROACH PAVEMENT

VIRGINIA DEPARTMENT OF TRANSPORTATION

303.01 UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS

SPECIFICATION REFERENCE

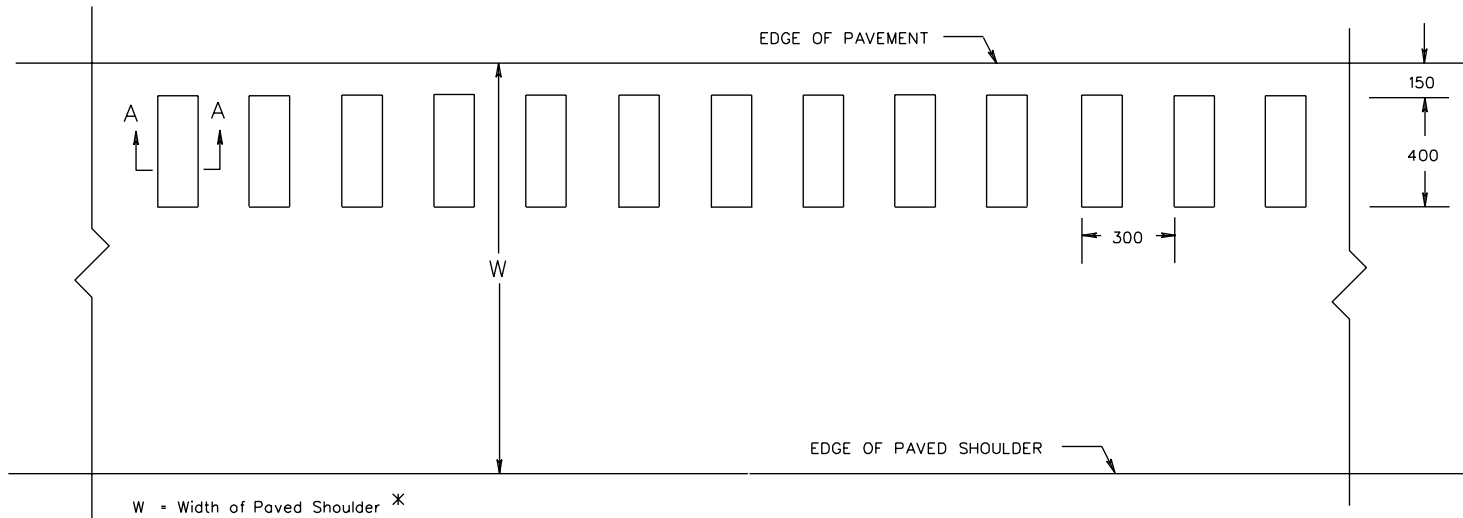
NONE

REVISED ON 9/97

REVISED ON 12/99

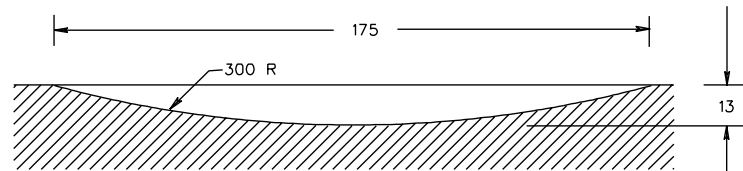
REVISED ON 11/02

RS-1



W = Width of Paved Shoulder *

PLAN VIEW



SECTION A-A

NOTES

Rumble Strips shall be placed continuously as directed by the Engineer.

Rumble Strips shall not be placed within limits of Bridge Drainage Aprons or Special Design Shoulder Slot Inlets.

Rumble Strips shall be placed on mainline shoulders only.

* Where bicycles are not prohibited, the minimum width of the outside paved shoulder shall be 2.4 m.

Depressed areas of milled rumble strips (including sides) shall be fully coated with Asphalt Material CRS-1, 2, 1h, or CSS-1h, using a brush or pressure distributor. Application shall be limited to the depressed area and shall not result in pooling of asphalt material in the depression.

SPECIFICATION REFERENCE

315

RUMBLE STRIPS (ASPHALT SHOULDER)

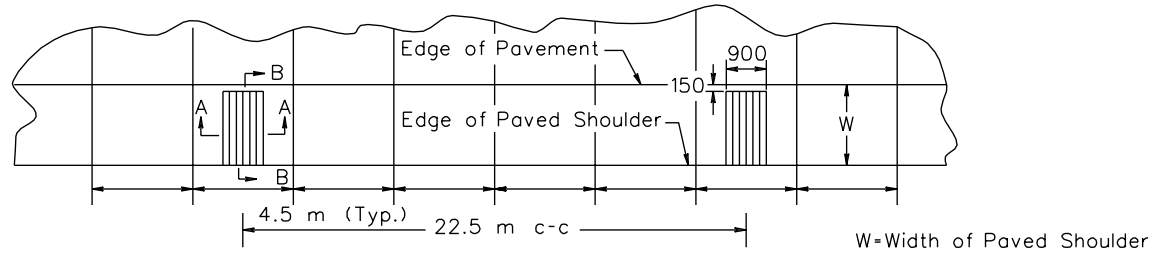
VIRGINIA DEPARTMENT OF TRANSPORTATION

UNLESS OTHERWISE NOTED, ALL DIMENSIONS ON THIS SHEET ARE IN MILLIMETERS

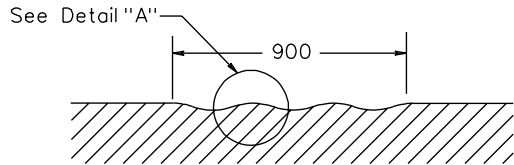
304.01

VOID 11/02

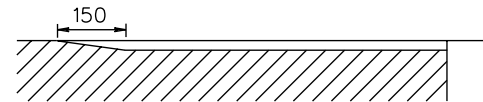
RS-2



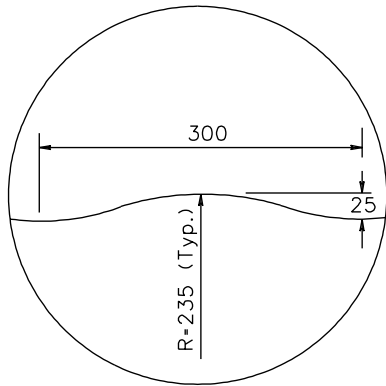
PLAN VIEW



SECTION A-A



SECTION B-B



DETAIL "A"

NOTES:

No dowels shall be used for shoulder contraction joints adjacent to section including rumble strips.

Rumble Strips shall not be placed within the limits of Bridge Drainage Aprons or Special Design Shoulder Slot Inlets.

Rumble Strips shall be used on mainline shoulders only.

VOID 11/02

RUMBLE STRIPS (CONCRETE SHOULDER)

304.02

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SPECIFICATION REFERENCE

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