INTRODUCTION

In 1988 Congress enacted the Omnibus Trade and Competitiveness Act which among other things:

- 1 Declared the metric system the preferred system of weights and measures for U.S. trade and commerce.
- 2 Required each federal agency to convert to the metric system for procurements, grants, and business related activities.

In 1991 President Bush issued an Executive Order which basically directed federal agencies to convert to metric under the leadership of the Secretary of Commerce and they were to do so within a fixed period of time.

As a consequence, the Federal Highway Administration developed an implementation plan which was intended to lead to complete metrication by September 30, 1996. Their intent was to have the Plan, Specification and Estimate assemblies for all federal-aid projects in metric units after that date. The September 1996 deadline was extended to September 2000 after the National Highway System (NHS) Designation Act was signed in November 1995.

The Location and Design Division initiated metric survey and plan development in 1993 to meet FHWA's date for advertisement. All projects that have not already been surveyed will be surveyed and designed in metric.

This volume of the <u>Road Design Manual</u> is being distributed to provide guidance in the Department's requirements for metric plan development. The information being provided at this time is not all inclusive and as additional design information is developed it will be distributed for inclusion in this manual.

BASIC METRIC

Base Units

There are seven metric base units of measurement, six of which are used in design and construction. (The seventh, mole, is the amount of molecular substance and is used in physics.)

Quantity	Unit	Symbol
length	meter	m
mass*	kilogram	kg
time	second	S
electric current	ampere	А
temperature	kelvin	К
luminous intensity	candela	cd

* "Weight" in common practice often is used to mean "mass."

Celsius temperature (°C) is more commonly used than kelvin (K), but both have the same temperature gradients. Celsius temperature is simply 273.15 degrees warmer than kelvin, which begins at absolute zero. For instance, water freezes at 273.15 K and at 0 °C; it boils at 373.15 K and at 100 °C. To move between Celsius and kelvin, add or subtract 273.15.

Decimal Prefixes

Only two decimal prefixes are commonly used with the base units in design and construction.

Prefix	Symbol	Order of Magnitude	Expression
kilo	k	10 ³	1000 (one thousand)
milli	m	10 ⁻³	0.001 (one thousand)

The prefixes mega (M) for one million (10^6) , giga (G) for one billion (10^9) , micro (μ) for one millionth (10^6) , and nano (n) for one billionth (10^9) are used in some engineering calculations.

Plane and Solid Angles

The radian (rad) and steradian (sr) denote plane and solid angles. They are used in lighting work and in various engineering calculations. In surveying, the units degree (°), minute ('), and second (") continue in use.

Derived Units

Fifteen derived units with special names are used in engineering calculations:

Quantity	Name	Symbol	Expression
frequency	hertz	Hz	$Hz = s^{-1}$
force	newton	Ν	$N = kgm/s^2$
pressure, stress	pascal	Pa	$Pa = N/m^2$
energy, work,quantitiy of heat	joule	J	J = Nm
power, radiant flux	watt	W	W = J/s
electric charge, quantity	coulonmb	С	C = As
electric potential	volt	V	V= W/A or J/C
capacitance	farad	F	F = C/V
electric resistance	ohm	Ω	$\Omega = V/A$
electric conductance	siemens	S	$S = A/V \text{ or } \Omega^{-1}$
magnetic flux	weber	Wb	Wb = Vs
magnetic flux density	tesla	Т	$T = Wb/m^2$
inductance	henry	Н	H = Wb/A
luminous flux	lumen	lm	lm = cdsr
illunimance	lux	lx	$lx = lm/m^2$

Liter, Hectare, and Metric Ton

The liter (L) is the measurement for liquid volume. The hectare (ha) is a metric measurement used in surveying. The metric ton (t) is used to denote large loads such as those used in excavating.

Pronunciation

candela Accent the second syllable, can-dell-ah.
hectare Accent the first syllable: heck-tare. 'Me second syllable rhymes with care.
joule Rhymes with pool.
kilometer Accent the first syllable: kill-o-meter.
pascal Rhymes with rascal.
siemens Sounds like seamen's.

Rules for Writing Metric Symbols and Names

- Print unit symbols in upright type and in lower case except for liter (L) or unless the unit name is derived from a proper name.
- Print unit names in lower case, even those derived from a proper name.
- Print decimal prefixes in lower case for magnitudes 10³ and lower (that is, k, m, μ, and n) print the prefixes in upper case for magnitudes 10⁶ and higher (that is, M and G).
- Leave a space between a numeral and a symbol (write 45 kg or 37° C, not 45 kg or 37°C or 37° C).
- Do not use a degree mark (') with Kelvin temperature (write K, not °K).
- Do not leave a space a unit symbol and its decimal prefix (write kg, not k g.
- Do not use the plural of unit symbols (write 45 kg, not 45 kgs), but do use the plural of written unit names (several kilograms).
- For technical writing, use symbols in conjunction with numerals (the area is 10 m²); write out unit names if numerals are not used (carpet is measured in square meters) Numerals may be combined with written unit names in nontechnical writing (10 meters).
- Indicate the product of two or more units in symbolic form by using a dot positioned above the line (kgms⁻²).
- Do not mix names and symbols (write Nm or Newton meter, not or Newton).
- Do not use a period after a symbol (write " 12 g", not " 12 g.") except when it occurs at the end of a sentence.

Decimal prefixes to the tertiary power of 10 are preferred. The prefixes deci (d) for one tenth (10 $^{-1}$), centi (c) for one hundredth (10 $^{-2}$), deca (da) for ten (10 1), and hecto (h) for one hundred (10 2) have limited application in construction.

Rules for Writing Numbers

- Always use decimals, not fractions (write 0.75 g not ³/₄g).
- Use a zero before the decimal marker for values less than one (write 0.45 g, not .45 g).

Conversion and Rounding

- When converting numbers from inch-pounds to metric, round the metric value to the same number of digits as there were in the inch-pound number (11 miles at 1. 609 km/mi equals 17.699 km, which rounds to 18 km).
- Convert mixed inch-pound units (feet and inches, pounds and ounces) to the smaller inchpound unit before converting to metric and rounding (10 feet, 3 inches = 123 inches; 123 inches x 25.4 mm = 3124.2 mm; round to 3124 mm).
- In a "soft" conversion, an inch-pound measurement is mathematically converted to its exact (or nearly exact) metric equivalent. With "hard" conversion, a new rounded, rationalized metric number is created that is convenient to work with and remember.



LENGTH, AREA, AND VOLUME

One metric unit is used to measure length, area, and volume in most design and construction work:

meter (m). •

Rules for Linear Measurement (Length)

- Use only the meter and millimeter in building design and construction.
- Use the kilometer for long distances and the micrometer for precision measurements.
- Avoid use of the centimeter.
- For survey measurement, use the meter and the kilometer.

Rules for Area

- The square meter is preferred. ٠
- Very large areas may be expressed in square kilometers and very small areas, in millimeters. •
- Use the hectare (10 000 square meters) for land and water measurement only. Avoid use
 - of the square centimeter.
- Linear dimensions such as 40 x 90 mm may be used; if so, indicate width first and second. •

Rules for Volume and Fluid Capacity

Cubic meter is preferred for volumes in construction and for large storage tanks-

Use liter (L) and milliliter (ml) for fluid capacity (liquid volume). One liter is 1/1000 of a cubic meter or 1000 cubic centimeters.

Since a cubic meter equals one billion cubic millimeters, the cubic decimeter and cubic centimeter may be used in limited applications, since they are multiples of 1000 in volume measurement.

6

CONVERSION FACTORS

	From	То	
Quantity	Inch-Pound	Metric	Multiply
-	Units	Units	by
Length	mile	km	1.609 344
	yard	m	<u>0.914_4</u>
	foot	m	<u>0.304 8</u>
	foot	mm	<u>304.8</u>
	inch	mm	<u>25.4</u>
Area	square mile	km ²	2.590 00
	acre	m ²	4 046.856
		ha (10,000 m²) m²	0.404 685 6
	square yard	m ²	<u>0.836 127 36</u>
	square foot	m ²	0.092 903 04
	square inch	mm ²	<u>645.16</u>
Volume	acre foot	m ³	1 233.49
	cubic yard	m ³	0.764 555
	cubic foot	m ³	0.028 316 8
	cubic foot	cm ³	28 316.85
	cubic foot	L (1000 cm ³) m ³	28.316 85
	100 board feet		0.235 974
	gallon	L (1000 cm ³)	3.785 41
	quart	L (1000 cm ³)	0.946 353
	ounce	ml ³	29.573 5
	cubic inche	cm ³	<u>16.387 064</u>
	cubic inch	mm ³	<u>16 387.064</u>
Mass	pound	kg	0.453 592
	ounce	g	28.349 5
	short ton	metric ton	0.907 184
	(2000 lbs.)	(1000 kg)	
Velocity	foot/sec	m/sec	<u>0.304 8</u>
	mile/hour	km/h	1.609 344

NOTE: Underline denotes exact number.

1. Tons per Cubic Yard to Metric Tons per Cubic Meter

 $\frac{1 \text{ Ton}}{\text{C.Y. } x} \frac{1 \text{ C.Y. }}{.764555 \text{ m}^3} \frac{.907184 \text{ metric ton}}{\text{Ton}} = 1.18655 \frac{\text{metric tons}}{\text{m}^3}$ $\frac{1 \text{ Ton}}{\text{C.Y. } =} \frac{1.18655 \frac{\text{metric tons}}{\text{m}^3}}{\text{m}^3}$ Example: Convert $\frac{2 \text{ Tons}}{\text{C.Y. }}$ to $\frac{\text{metric tons}}{\text{m}^3}$ $2 \quad x \quad 1.18655 \frac{\text{metric tons}}{\text{m}^3} = 2.373 \frac{\text{metric tons}}{\text{m}^3}$ * Should be rounded to 2.4 in most cases.

2. Pounds per Cubic Foot to Kilograms per Cubic Meter

 $\frac{1 \text{ Lb.}}{\text{C.F. x}} = \frac{1 \text{ C.F}}{0.0283168 \text{ m}^3} \times \frac{0.4353592 \text{ kg}}{\text{ Lbs.}} = 16.0185 \text{ m}^3$ $\frac{1 \text{ Lb.}}{\text{C.F.}} = 16.0185 \text{ m}^3$ Example: Convert $\frac{150 \text{ Lbs.}}{\text{C.F.}}$ to $\frac{\text{kg}}{\text{m}^3}$ or $\frac{\text{metric tons}}{\text{m}^3}$ $150 \times *16.0185 \text{ m}^3 = 2403 \text{ m}^3$ or 2.403 m^3

* Should be rounded to 16 in most cases.

Temperature

base unit = Celsius

212° F = 100° C

rmai body

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Normal room temperature 20° C

 $32^{\circ} F = 0^{\circ} C$

98.6°

To convert from Celsius to Fahrenheit and vice versa the following formulas are used:

	C = 5/9 (F - 32) F = 9/5C + 32
The ice point of water:	$0^{0}C = 32^{0}F$
The steam point of water:	$100^{0}C = 212^{0}F$
Body temperature:	$37^{0}C = 98.6^{0}F$

Note:

212

199

176

158

140

122

104

86

68

50

32

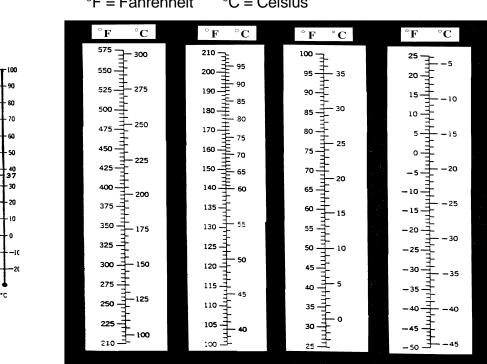
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The Kelvin scale is used by the scientific community. It is based on the temperature where water, ice, and water vapor exist in equilibrium. The ice point on the Kelvin scale is 273K and the steam point is 373 K. Hence one Celsius degree is equal to one Kelvin degree.



Temperature Conversion Chart

°F = Fahrenheit °C = Celsius

CONVERSION CHARTS

DECIMAL Inches	(in) Inches	(cm) Centimeters	(ft) Feet	(cm) Centimeters	(m) Meters	(km) Kilometer
0.0313	1/32	0.079	1	30.48	0.3048	0.000304
0.0625	1/16	0.159	2	40.96	0.4096	0.000409
0.0938	3/32	0.238	3	91.44	0.9144	0.000914
0.1250	1/8	0.318	4	121.92	1.2192	0.001219
0.1563	5/32	0.397	5	152.40	1.5240	0.001524
0.1875	3/16	0.476	6	182.88	1.8288	0.001828
0.2188	7/32	0.556	7	213.36	2.1336	0.002133
0.2500	1/4	0.635	8	243.84	2.4384	0.00.2438
0.2813	9/32	0.714	9	274.32	2.7432	0.002743
0.3125	5/16	0.794	10	304.80	3.0480	0.003048
0.3438	11/3	0.873	20	609.60	6.0960	0.00609b
0.3750	3/8	0.953	30	914.40	9.1440	0.009144
0.4063	13/32	1.032	40	1219.20	12.1920	0.012192
0.4375	7/16	1.111	50	1524.00	15.2400	0.01524
0.4688	15/32	1.191	60	1828.80	18.2880	0.018288
0.5000	1/2	1.270	70	2133.60	21.3360	0.021336
0.5313	17/32	1.349	80	2438.40	24.3840	0.024384
0.5625	9/16	1.429	90	2743.20	27.4320	0.027432
0.5938	19/32	1.508	100	3048.00	30.4800	0.03048
0.6250	5/8	1.588	200	6096.00	60.9600	0.06096
0.6563	21/32	1.667	300	9144.00	91.4400	0.09144
0.6875	11/16	1.746	400	12192.00	121.9200	0.12192
0.7188	23/32	1.826	500	15240.00	152.4000	0.1524
0.7500	3/4	1.905	600	18288.00	182.8800	0.18288
0.7813	25/32	1.984	700	21336.00	213.3600	0.21336
0.8125	13/16	2.064	800	24384.00	243.8400	0.24384
0.8438	17/32	2.143	900	27432.00	274.3200	0.27432
0.8750	718	2.223	1000	30480.00	304.8000	0.3048
0.9063	29/32	2.302	2000	60960.00	1609.6000	0.6096
0.9375	15/16	2.381	3000	91440.00	914.4000	0.9144
0.9688	31/32	2.461	4000	121920.00	1219.20	1.2192
1.0000	l	2.540	5000	152400.00	1524.00	1.524
2.0000	2	5.080	6000	182880.00	1828.80	1.8288
3.0000	3	7.620	7000	213360.00	2133.60	2.1336
4.0000	4	10.160	8000	243840.00	2438.40	2.4384
5.0000	5	12.700	9000	274320.00	2743.20	2.7432
6.0000	6	15.240	10000	304800.00	3048.00	3.048
7.0000	7	17.780				
8.0000	8	20.320				
9.0000	9	22.860				
10.0000	10	25.400				
11.0000	11	27.940				
12.0000	12	30.480				

VOLUME CONVERSION CHART

LITERS	GALIONS	QUARTS	LITERS
0.00	0.0	0.1	0.095
0.38	0.1	0.2	0.189
0.76	0.2	0.3	0.284
1.14	0.3	0.4.	0.379
1.51	0.4	0.5	0.473
1.89	0.5	0.6	0.568
2.27	0.6	0.7	0.662
2.65	0.7	0.8	0.757
3.03	0.8	0.9	0.352
3.41	0.9	1.0	0.94.6
3.79	1.0	2.0	1.893
7.57	2.0	3.0	2.839
11.36	3.0	4.0	3.785
15.14	4.0	5.0	4.732
18.93	5.0	6.0	5.678
22.71	6.0	7.0	6.624.
26.50	7.0	8.0	7.571
30.28	8.0	9.0	8.517
34.07	9.0	10.0	9.464
37.85	10.0	11.0	10.410
75.71	20.0	12.0	11.356
113.56	30.0	13.0	12.303
151.42	40.0	14.0	13.249
189.27	50.0	15.0	14.195
227.12	60.0	16.0	15.142
264.98	70.0	17.0	16.088
302.83	80.0	18.0	17.034
340.69	90.0	19.0	17.981
378.54	100.0	20.0	18.927
		21.0	19.873
		22.0	20.820
		23.0	21.766
		24.0	22.712
		25.0	23.659
		26.0	24.605
		27.0	25.552
		28.0	26.498
		29.0	27.444
		30.0	28.391

CIVIL AND STRUCTURAL ENGINEERING

The metric units used in civil and structural engineering are:

- meter (m)
- kilogram (kg)
- second (s)
- Newton (N)
- Pascal (pa)

Rules for Civil and Structural Engineering

- There are separate for mass and force.
- The kilogram (kg) is the base unit for mass, which is the unit quantity of MM independent of gravity.
- The Newton (N) is the derived unit for force (mass times acceleration, or kgm/s²). It replaces the unit kilogram-force (kgf), which should not be used.
- Do not use the joule to designate torque, which is always designated Newton (Nm).
- The Pascal (Pa) is the unit for pressure and (Pa = N/m@. The term 'bar' is not a metric unit and should not be used.
- Structural calculations should be shown in MPa or kPa.
- Plane angles in surveying (cartography) will continue to be measured in degrees (either decimal degree or degrees, minutes, and rather dm the metric radian.

	From	То	
Quantity	Inch-	Metric	Multiply
	Pound		
	Units	Units	by
Mass	lb.	kg	0.453 592
	kip (1000	metric ton	0.453 592
	lb.)	(1000 kg)	
Mass/unit length	plf	kg/m	1.488 16
Mass/unit area	psf	kg/M ²	4.882 43
Mass density	pcf	kg/M ³	16.018 5
Force	lb.	N	4.448 22
	kip	kN	4.448 22
Force/unit length	plf	N/m	14.593 9
	klf	kN/m	14.593 9
Pressure, stress,	psf	Pa	47.880 3
modulus of elasticity	ksf	kPa	47.880 3
	psi	kPa	6.894 76
	ksi	MPa	6.894 76
Bending moment, torque,	ft-lb.	N-m	1.355 82
moment of force	ft-kip	kN-m	1.355 82
Moment of mass	lbrft	kam	0.138 255
Moment of inertia	lbft ²	kgm ²	0.042 140
		_	1
Second moment of area	in	mm.	416.231
Section modulus	in ²	mm ³	<u>16387.064</u>

Civil and Structural Engineering Conversion Factors

NOTE: Underline denotes exact number.

PLAN ELEMENT INFORMATION PRESENTLY RECOMMENDED BY VDOT

- 1 Sheet size will remain the same.
- 2 Stationing 100 meter method
- 3 Scales:

<u>Plan Sheets</u> a) Rural - 1:500 (Plan sheet covers 400 m± along centerline) b) Urban - 1:250 (Plan sheet covers 200 m± along centerline)

<u>Profile Sheets</u> a) Rural - 1:500 Horizontal; 1:100 Vertical b) Urban - 1:250 Horizontal; 1:50 Vertical

<u>Cross-sections</u> a) Rural - 1:100 b) Urban - 1:50

- 4 Pavement cross-slope 2%
 Shoulder cross-slope 5% Paved; 6% Unpaved; 8% unpaved Local
- 5 Degree of curve will no longer be used. All horizontal curve data will be based on the radius in meters.
- 6 Degree-Minute-Second will be retained for angular measurement.
- 7 Computed spiral transitions will be used for Rural curves with radius less than or equal to 850 meters.
- 8 Cross-section/tick mark interval 20 meters (Rural) 10 meters (Urban)
- 9 All survey information will be expressed in meters except property data. Only property which is surveyed will be expressed in meters other property data will be shown in units recorded in court records.
- 10 Until computer software and other hydraulic design aids are available in metric, hydraulic design will continue to be performed in English units with descriptions of proposed structures converted to metric after computations are complete.
- 11 Dual units will not be shown on plans with the probable exception of the R/W Data Sheet.
- 12 Chords rather than concentric curves will be used to describe proposed R/W where a spiral curve transition is used.
- 13 When converting meters to feet and extreme accuracy is needed, use the conversion factor for U.S. Survey Feet rather than the slightly different factor for the International Foot. The factors are as follows:

U.S. Survey Feet

For conversion of meters to U.S. Survey Feet, multiply the meters by $39.37 \div 12.0$ which is 3.280833333333 to <u>12</u> significant figures.

International Feet

For conversion of meters to International Feet, multiply the meters by $100.0 \div 30.48$ which is 3.28083989501 to <u>12</u> significant figures.

- 14 The required accuracy for metric projects is as follows:
 - All metric survey (horizontal and vertical) information will be obtained and processed to the nearest 0.001 m (1 mm).
 - All proposed horizontal alignment information on the plans will be shown to the nearest 0.001 m.
 - All proposed elevations will be shown to the nearest 0.005 m (5 mm).
 - Most horizontal offset and dimension information such as R/W monuments or locations of concrete items should be shown to the nearest meter or 0.1 meter. An exception to this is R/W monuments located at curve points such as PC's, PT's, etc. where the station of the R/W monument will be shown to the same accuracy as the curve point (0.001 m).
- 15 Descriptions for hydraulic items shall be shown in accordance with the following:

Pipe Culverts

- 1 Length of culverts shall be shown to the nearest 0.5 m.
- 2 Invert elevations shall be shown to the nearest 0.1 m. In some cases elevations may need to be shown to the nearest 0.01 m.

Storm Sewer

- 1 Length of culverts shall be shown to the nearest 0.5 m.
- 2 Invert elevations shall be shown to the nearest 0.01 m.
- 3 Heights of manholes and drop inlets shall be shown to nearest 0.05 m.

Channels & Ditches

1 - Show width and depth to the nearest 0.1 m.

Pipe Cover

1 - Pipe Cover shall be shown to the nearest 0.1 m.

16 - 1 - The VDOT "Metric Logo" is to be shown on all sheets in the plan assembly. This logo appears on the base sheets in the CADD cells.

Note: This information is subject to change as further information is received.

DRAINAGE INFORMATION

In metric drainage design:

Discharge (Q) will be measured in cubic meters per second. Velocity (V) will be measured in meters per second. Small drainage areas will be measured in hectares. Large drainage areas will be measured in square kilometers.

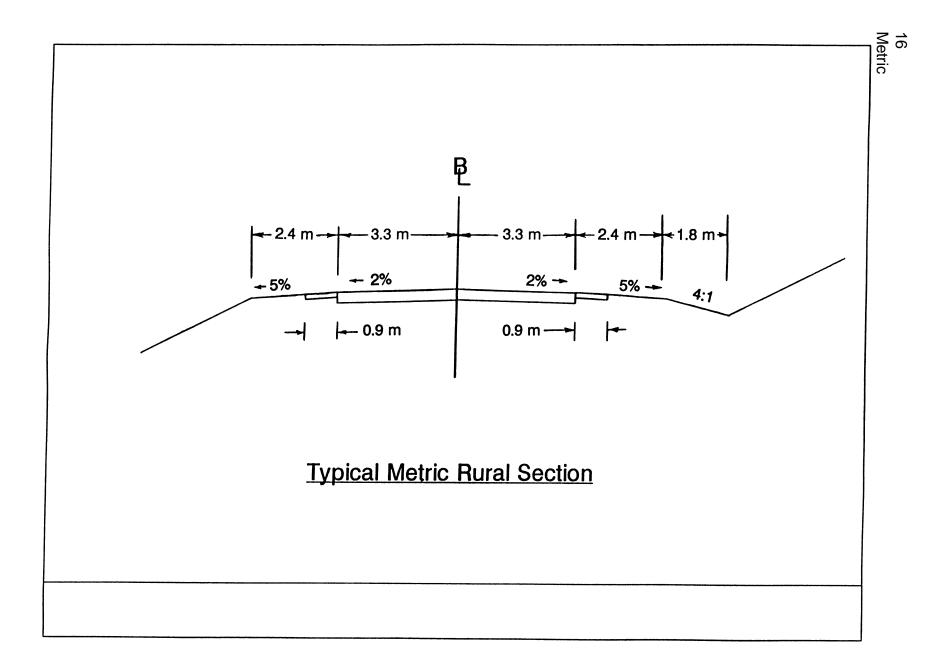
Millimeters (mm) will be used on Intensity-Duration-Frequency(IDF) Curves instead of inches.

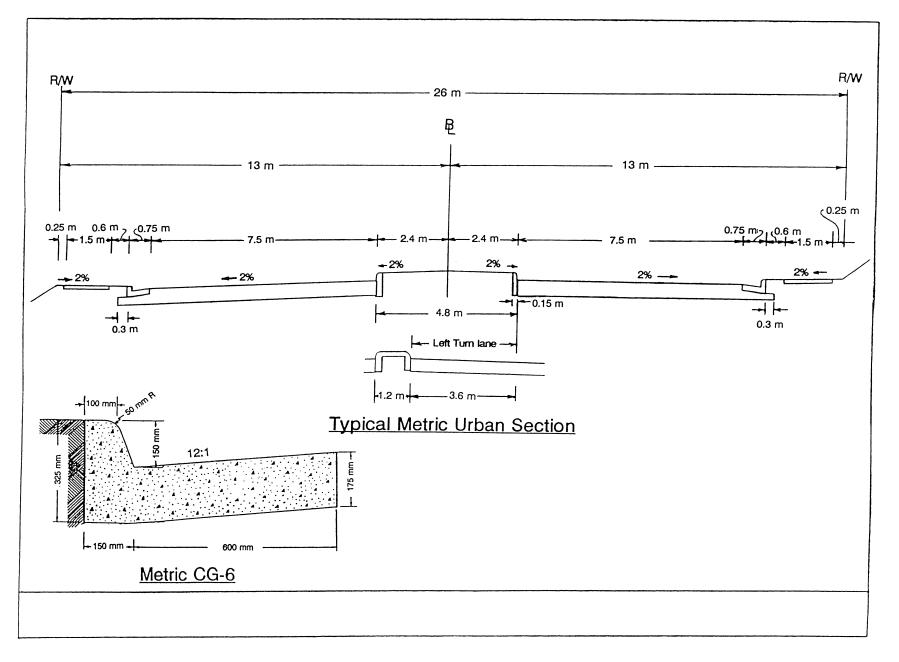
English Circular	Metric Circular	Concrete Elliptical			
Size	Size	Horizor	ntal installation	Vertica	al Installation
(in)	(mm)	Span X Rise	Span X Rise	Span X Rise	Span X Rise
		(in X in)	(mm x mm)	(in x in)	(mm x mm)
6	150				
8	200				
12	300				
15	375				
18	450	23 X 14	575 X 365		
21	525				
24	600	30 x 19	770 X 490		
27	675	34 X 22	865 X 550		
30	750	38 X 24	960 X 610		
33	825	42 X 27	1055 X 670		
36	900	45 X 29	1150 X 730	29 X 45	730 X 1150
39		49 X 32	1250 X 795	32 X 49	795 X 1250
42	1050	53 X 34	1345 X 855	34 X 53	855 X 1345
48	1200	60 X 38	1535 X 975	38 X 60	975 X 1535
54	1350	68 X 43	1730 X 1095	43-X 68	1095 X 1730
60	1500	76 X 48	1920 X 1220	48 X 76	1220 X 1920
66	1650	83 X 53	2110 X 1340	53 X 83	1340 X 2110
72	1800	91 X 58	2305 X 1465	58 X 91	1465 X 2305
78	1950	98 X 63	2495 X 1585	63 X 98	1585 X 2495
84	2100	106 X 68	2690 X 1705	68 X 106	1705 X 2690
90	2250				
96	2400]			
102	2550]			
108	2700]			
114	2850]			
120	3000	<u> </u>			

PIPE CONVERSION CHART

Drop Inlet Slot Lengths For		
English	Metric	
•		
(ft)	(m)	
2.5	0.75	
3	0.9	
4	1.2	
6	1.8	
8	2.4	
10	3.0	
12	3.6	
14	4.2	
16	4.8	
18	5.4	
20	6.0	

At the present time box culverts will be described using a soft conversion of Imperial dimensions. Size dimensions shall be shown to the nearest 0.01 m. Length of culverts shall be shown to the nearest 0.5 m. Example: 8 x 4 BCS-30 shall be described as 2.44 m x 1.22 m BCS-30.16





SPIRAL CURVES

In order to approximate the path a vehicle makes when entering or leaving a circular horizontal curve, a spiral transition curve will be provided for horizontal curves with a radius less than or equal to 850 meters, except for interchange ramps and loops.

The spiral to be used is known as the Talbot Transition Spiral and has the following characteristics:

- The radius of the spiral at any point is inversely proportional to its length. The radius at the TS (beginning of the spiral) is infinite and at the SC (end of the spiral) is equal to the radius of the circular curve R.
 - R radius of the circular curve
 - r radius at the distance L_x from TS
 - LS length of spiral

 $R \div r = L_x \div LS$

2. - The central angle of a spiral curve is exactly 1/2 of a circular curve with the same radius and length.

DE = central angle of spiral

 $DE = (28.6479 \text{ x LS}) \div R$

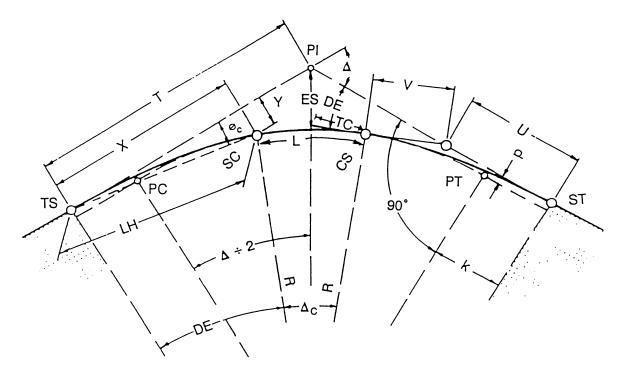
- 3. Spiral angles are directly proportional to the squares of their lengths from the TS.
 - Δ_{L} central angle for spiral for a length

 L_x from TS

$$\Delta_{\mathsf{L}} = (\mathsf{L}_{\mathsf{x}} \div \mathsf{LS})^2 \, \mathsf{x} \, \mathsf{DE}$$

Formulas for computing spiral curve information is shown on the following two pages.

TRANSITION (SPIRAL) CURVES



- LS = Length of Spiral
- L = Length of Circular Curve
- R = Radius of Circular Curve
- TC = Tangent of Circular Curve
- T = Tangent Distance
- $\Delta =$ Deflection Angle Between the Tangents
- DE = Spiral Angle
- $\Delta_{\rm C}$ = Central Angle Between the SC and CS
- ES = External Distance
- LH = Long Chord
- U = Long Tangent

SPIRAL CURVE FORMULAS

- $DE = (28.6479 \text{ x LS}) \div R$
- Z = 0.01745 x DE
- X = LS x $[1 (Z^2 \div 10) + (Z^4 \div 216)]$
- Y = LS x $[(Z \div 3) (Z^3 \div 42) + (Z^5 \div 1320)]$
- L = $(R \times \Delta_{C}) \div 57.2958$

TO CALCULATE T AND ES OF A SIMPLE CURVE WITH EQUAL SPIRALS

- $T = [(R + p) x Tan (\Delta \div 2)] + k$
- $\mathsf{ES} = [(\mathsf{R} + \mathsf{p}) \times \mathsf{Exsec} (\Delta \div 2)] + \mathsf{p}$
- $\mathsf{ES} = [(\mathsf{R} + \mathsf{p}) \div \mathsf{Cos} (\Delta \div 2)] \mathsf{R}$

TO CALCULATE THE TANGENT DISTANCES OF A SIMPLE CURVE

- WITH UNEQUAL SPIRALS
- $Ti_{in} = [(R + P)_2 \div Sin \Delta] [(R + p)_1 \times Cot\Delta] + k_1$
- $T_{out} \qquad [(R + p)_1 \div Sin \Delta] [(R + p)_2 x Cot \Delta I + k]$

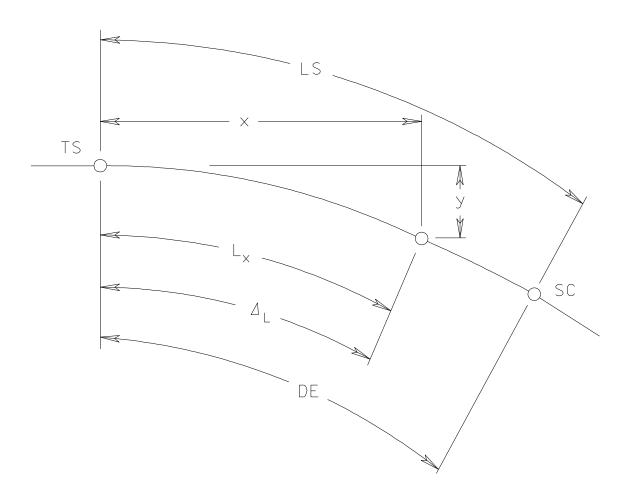
X = Tangent Distance for SC

V =

Y = Tangent Offset of the SC

Short Tangent

- k = Simple Curve Coordinate(Abscissa)
- P = Simple Curve Coordinate(Ordinate)
- $\emptyset_{\rm C}$ = Deflection Angle of SpiralCurve
- TS = Tangent to Spiral
- SC = Spiral to Circular Curve
- CS = Circular Curve to Spiral
- ST = Spiral to Tangent
- $TC = R x [Tan (\Delta_C \div 2)]$
- $\Delta_{\rm C} = \Delta (2 \times {\rm DE})$
- p = Y [R x (1 Cos DE)]
- k = X [R x (Sin DE)]

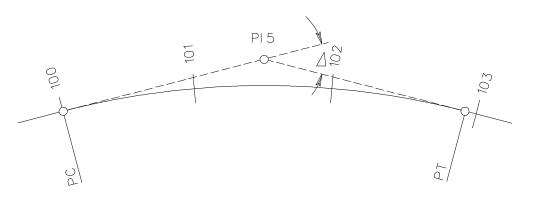


TO FIND COORDINATES OF ANY POINT ON THE SPIRAL A DISTANCE L_{X} FROM THE TS

 $\mathsf{DE} = (28.6479 \times \mathsf{LS}) \div \mathsf{R} = (90 \times \mathsf{LS}) \div (\pi \times \mathsf{R})$

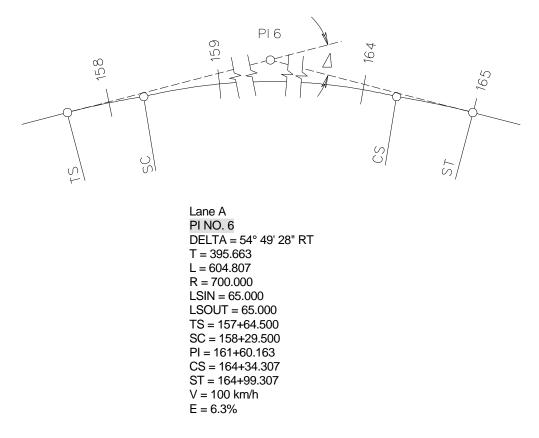
$$\begin{split} \Delta_L &= (L_X \div LS)^2 \times DE \\ &Z_L = 0.01745 \times \Delta_L \\ &x = L_x \times [1 - (Z_L^2 \div 10) + (Z_L^4 \div 216)] \\ &y = L_x \times [(Z_L \div 3) - (Z_L^3 \div 42) + (Z_L^5 \div 1320)] \end{split}$$

HORIZONTAL CURVES EXAMPLE (Not to Scale)



Lane A PI NO. 5 DELTA = $18^{\circ} 26' 40''$ RT T = 146.126L = 289.725R = 900.000PC = 100+00.000PI = 101+46.126PT = 102+89.725V = 90 km/h E = 3.1%

URBAN - NO SPIRAL TRANSITION



RURAL - WITH SPIRAL TRANSITION

AASHTO METRIC CRITERIA AND CONTROLS

The information contained in this appendix which was developed by a task force of the AASHTO highway Subcommittee on Geometric Design was approved by AASHTO as of November 17, 1992. However, this information may be subject to change as needs dictate. The recommendations from the Highway Subcommittee on Traffic Engineering discussed in this appendix have not yet received AASHTO approval and may also be subject to change. Therefore, the reader should always consult the most recent version of AASHTO policy on these subjects.

INTRODUCTION

The AASHTO Metric Task Force requested that each AASHTO Highway Subcommittee and task force develop a position and recommendations addressing metrication items in their areas of responsibility. The metric task forces of the Subcommittees on Geometric Design and Traffic Engineering submitted initial recommendations to the AASHTO Standing Committee on Highways. The Geometric Design recommendations have been approved by AASHTO. The Traffic Engineering recommendations have not, as of this date, been submitted for formal AASHTO approval.

The Geometric Design Task Force identified nine areas critical to basic geometric design. These values can be used by all States as interim design criteria until a complete version of *A Policy on Geometric Design of Highways and Streets* (the Green Book) is published in 1995. The Subcommittee on Traffic identified two critical areas. These values can be used as interim criteria until the metric version of the MUTCD is published in 1995. Results from both Task Forces are contained in this appendix.

The AASHTO committees and task forces are attempting to address the metrication impacts in all areas of highway transportation. It is possible that different task forces will adopt different criteria for the same items. It may be that as the highway industry begins to use the criteria, they may be revised. Thus, some metric criteria in this appendix may require change at a later date. The reader is advised to seek the most recent version of AASHTO policy on these issues.

SELECTED METRIC VALUES FOR GEOMETRIC DESIGN

The AASHTO Task Force on Geometric Design has reviewed "A Policy on Geometric Design of Highways and Streets" (Green Book) and identified the following geometric design elements as critical elements in metric conversion. These values have been adopted by AASHTO.

I. Speed

beed	Running Speed
	<u>km/h</u>
(18.64 mph)	30
(24.85 mph)	40
(31.07 mph)	47
(37.28 mph)	55
(43.50 mph)	63
(49.71 mph)	70
(55.92 mph)	77
(62.14 mph)	85
(68.35 mph)	91
(74.56 mph)	98
	(18.64 mph) (24.85 mph) (31.07 mph) (37.28 mph) (43.50 mph) (49.71 mph) (55.92 mph) (62.14 mph) (68.35 mph)

II. Lane Width

2.7 m	(8.86 ft.)	(1.56% less than 9' lane)
3.0 m	(9.84 ft.)	(1.60% less than 10' lane)
3.3 m	(10.83 ft.)	(1.55% less than 11' lane)
3.6 m	(11.81 ft.)	(1.58% less than 12' lane)

The values established by the Task Force are slightly narrower (ranging from 4 to 10 percent less) than the corresponding Canadian values. Canadian values are set in 0.25 increments. This level of preciseness (hundredths of a meter) appears to be excessive for this element. The Task Force believes that preciseness to 1/10 m is acceptable and has set values accordingly.

The Task Force believes that the values established are in line with recent research regarding lane widths and safety benefits (TRB 214 and the NCHRP 15-12 (the latter currently in progress). Furthermore, construction practices and the pavement striping process generally yield lane widths somewhat less than 9, 10, 11, or 12 feet. The metric values established are typically 1.5 percent below the corresponding English values now specified. This difference is considered negligible with respect to safety benefits. Some capacity reduction may theoretically result, but in practical terms, such a reduction is not expected to be significant.

III. Shoulders

0.6 m	(1.97 ft.)
1.2 m	(3.94 ft.)
1.8 m	(5.91 ft.)
2.4 m	(7.87 ft.)
3.0 m	(9.84 ft.)

The Task Force, in establishing shoulder width values, attempted to recognize the value of a shoulder width less than 1 m and provide flexibility for that instance.

IV. Vertical Clearance

3.8 m	(12.47 ft.)
4.3 m	(14.11 ft.)
4.9 m	(16.08 ft.)

The 4.9 m value is seen to be the critical value since the federal legislation required Interstate design to have 16 feet vertical clearance. In view of the fact that the Interstate, now virtually complete, is based on this minimum clearance, the metric value should provide this clearance as a minimum. The 4.9 m value accomplishes this objective. Other vertical clearance values are not deemed to be as rigid as this value.

V. Clear Zone

With two exceptions, the *Green Book* refers to *Roadside Design Guide* for clear zone values. The two critical values are the clear zone for urban conditions and locals and collectors. The Task Force has set the following:

Urban Conditions	-	0.5 m (1.64 ft.)
Locals/Collectors	-	3.0 m minimum (9.84 ft.)

VI. Curbs

A. Curb Heights

1. Mountable Curb	100 mm max (4")
2. Barrier Curb	150 mm max (6")

B. The definition of high speed/low speed has an impact on where curb is used.

Low speed - 60 km/h or less design speed High speed - 80 km/h or more design speed

VII. Sight Distance

Stopping Sight Distance

Eye Height	1070 mm (3.51 ft.)
Object Height	150 mm (5.91 in.)
Headlight Height	610 mm (2 ft.)

Passing Sight Distance

Eye Height	1070 mm (3.51 ft.)
Object Height	1300 mm (4.27 ft.)

Provided are Tables III-1, III-6, III-40 and III-42, which were prepared to show various suggested sight distance values.

VIII. Horizontal Curvature

Radius definition should be used in lieu of degree of curve. Radius should be expressed in multiples of 5 m increments.

IX. Structures

Long Bridges will be those over 60 m in length.

	Brake Re Assumed	Reaction		Braking	Stopping Sight			
Design	Speed for	-		Coefficient	Distance	Distance		
Speed (km/h)	Condition (km/h)	Time (sec)	Distance (m)	of Friction f	on Level (m)	(m)		
30	30-30	2.5 20.8-20.8		0.40	8.8-8.8	29.6-29.6		
40	40-40	2.5 27.8-27.8		0.38	16.6-16.6	44.4-44.4		
50	47-50			0.35	24.8-28.1	57.4-62.8		
60	55-60	2.5 27.8-27.8 2.5 32.6-34.7 2.5 38.2-41.7 2.5 43.7-48.6 2.5 48.6-55.5		0.33	36.1-42.9	74.3-84.6		
70	63-70	2.5	43.7-48.6	0.31	50.4-62.2	94.1-110.8		
80	70-80	2.5	48.6-55.5	0.30	64.2-83.9	112.8-139.4		
90	77-90	2.5	53.5-62.5	0.30	77.7-106.2	131.2-168.7		
100	85-100	2.5	59.0-69.4	0.29	98.0-135.6	157.0-205.0		
110	91-110	2.5	63.2-76.4	0.28	116.3-170.0	179.5-246.4		
120	98-120	2.5	68.0-83.3	0.28	134.9-202.3	202.9-285.6		

Table III-1. Stopping Sight Distance (wet pavements).

Design Speed	Maximum	Maximum	Total	Calculated	Rounded				
(km/h) e 30 0.04 40 0.04 50 0.04 60 0.04 70 0.04 80 0.04 90 0.04		f	(e+ f)	Radius	Radius				
				(meters)	(meters)				
30	0.04	0.17	0.21	33.7	35				
40	0.04	0.17	0.21	60.0	60				
50	(km/h) e 30 0.04 40 0.04 50 0.04 60 0.04 70 0.04 80 0.04 90 0.04 100 0.04 110 0.04 120 0.04 30 0.06 40 0.06 50 0.06 60 0.06 70 0.06 30 0.06 100 0.06 110 0.06 120 0.06 30 0.08 00 0.08 100 0.08 50 0.08 60 0.08 70 0.08 100 0.08 110 0.08 120 0.08 30 0.10 40 0.10 50 0.10 60 0.10 <td< td=""><td>0.20</td><td>98.4</td><td>100</td></td<>		0.20	98.4	100				
	(km/h) e 30 0.04 40 0.04 50 0.04 60 0.04 70 0.04 80 0.04 90 0.04 100 0.04 110 0.04 30 0.06 40 0.06 50 0.06 60 0.06 70 0.06 80 0.06 90 0.06 100 0.06 110 0.06 120 0.06 30 0.08 60 0.08 70 0.08 80 0.08 90 0.08 100 0.08 110 0.08 30 0.10 40 0.10 50 0.10 60 0.10 70 0.10 100 0.10 5		0.19	149.2	150				
	(km/h) e 30 0.04 40 0.04 50 0.04 60 0.04 70 0.04 80 0.04 90 0.04 100 0.04 110 0.04 120 0.04 30 0.06 40 0.06 50 0.06 60 0.06 70 0.06 30 0.06 100 0.06 100 0.06 100 0.06 110 0.06 30 0.08 60 0.08 60 0.08 70 0.08 80 0.08 90 0.08 100 0.08 110 0.08 120 0.08 30 0.10 40 0.10 50 0.10 <td< td=""><td>0.18</td><td>214.3</td><td colspan="5">215</td></td<>		0.18	214.3	215				
		0.14 0.14	0.18	280.0	280				
	(km/h) e 30 0.04 40 0.04 50 0.04 60 0.04 70 0.04 80 0.04 90 0.04 100 0.04 110 0.04 120 0.04 30 0.06 40 0.06 50 0.06 60 0.06 70 0.06 80 0.06 90 0.06 100 0.06 110 0.06 120 0.06 30 0.08 60 0.08 70 0.08 80 0.08 90 0.08 100 0.08 100 0.08 100 0.08 100 0.08 100 0.08 100 0.08 100 0.08		0.17	375.2	375				
100	0.04	0.13 0.12	0.16	492.1	490				
		0.11	0.15	635.2	635				
120	0.04	0.09	0.13	872.2	870				
30	0.06	0.17	0.23	30.8	30				
		0.17	0.23	54.8	55				
		0.16	0.22	89.5	90				
		0.15	0.21	135.0	135				
	(km/h) e 30 0.04 40 0.04 50 0.04 60 0.04 70 0.04 80 0.04 90 0.04 100 0.04 100 0.04 110 0.04 120 0.04 30 0.06 60 0.06 70 0.06 80 0.06 70 0.06 80 0.06 100 0.06 100 0.06 110 0.06 120 0.06 30 0.08 60 0.08 70 0.08 80 0.08 90 0.08 100 0.08 110 0.08 120 0.08 100 0.08 110 0.10 50 0.10		0.20	192.9	195				
		0.14 0.14	0.20	252.0	250				
		0.13	0.19	335.7	335				
		0.12	0.18	437.4	435				
		0.11	0.17	560.4	560				
		0.09	0.15	755.9	755				
30	0.08	0.17	0.25	28.3	30				
		0.17	0.25	50.4	50				
40 0.08 50 0.08 60 0.08		0.16	0.23	82.0	80				
50 0.06 60 0.06 70 0.06 80 0.06 90 0.06 100 0.06 110 0.06 120 0.06 30 0.08 40 0.08 50 0.08 60 0.08 70 0.08 90 0.08 100 0.08 110 0.08 30 0.10 40 0.10 50 0.10		0.15	0.24	123.2	125				
60 0.06 70 0.06 80 0.06 90 0.06 100 0.06 110 0.06 120 0.06 30 0.08 40 0.08 50 0.08 60 0.08 70 0.08 90 0.08 100 0.08 110 0.08 30 0.10 40 0.10 50 0.10		0.14	0.22	175.4	175				
100 0.04 110 0.04 120 0.04 30 0.06 40 0.06 50 0.06 60 0.06 70 0.06 90 0.06 110 0.06 120 0.06 110 0.06 120 0.06 30 0.08 40 0.08 50 0.08 60 0.08 70 0.08 30 0.08 100 0.08 100 0.08 30 0.10 40 0.10 100 0.10 40 0.10 50 0.10 60 0.10 70 0.10 60 0.10 70 0.10 80 0.10 90 0.10 90 0.10		0.14	0.22	229.1	230				
		0.13	0.21	303.7	305				
		0.12	0.20	393.7	395				
		0.11	0.19	501.5	500				
		0.09	0.17	667.0	665				
30	0 10	0.17	0.27	26.2	25				
		0.17	0.27	46.7	45				
		0.16	0.26	75.7	75				
		0.15	0.25	113.4	115				
		0.14	0.24	160.8	160				
		0.14	0.24	210.0	210				
		0.13	0.23	277.3	275				
		0.12	0.22	357.9	360				
		0.11	453.7	455					
		0.09	0.21 0.19	596.8	595				
30	0.12	0.17	0.29	24.4	25				
		0.17	0.29	43.4	45				
80 0.04 90 0.04 100 0.04 110 0.04 120 0.04 30 0.06 40 0.06 50 0.06 60 0.06 70 0.06 80 0.06 100 0.06 110 0.06 120 0.06 110 0.06 120 0.06 30 0.08 60 0.08 70 0.08 80 0.08 90 0.08 100 0.08 100 0.08 30 0.10 40 0.10 50 0.10 60 0.10 70 0.10 80 0.10 90 0.10 100 0.10 100 0.10 100 0.10 <		0.16	0.28	70.3	70				
110 0.04 30 0.06 40 0.06 50 0.06 60 0.06 70 0.06 80 0.06 90 0.06 110 0.06 110 0.06 110 0.06 120 0.06 30 0.08 40 0.08 50 0.08 60 0.08 70 0.08 30 0.08 100 0.08 100 0.08 30 0.10 0.08 0.01 0.09 0.10 40 0.10 50 0.10 60 0.10 90 0.10 100 0.10 100 0.10 100 0.10 100 0.10 100 0.10 100 0.10		0.15	0.27	105.0	105				
		0.14	0.26	148.4	150				
		0.14	0.26	193.8	195				
		0.13	0.25	255.1	255				
100	0.12	0.12	0.24	328.1	330				
60 0.08 70 0.08 80 0.08 90 0.08 100 0.08 110 0.08 120 0.08 30 0.10 40 0.10 50 0.10 60 0.10 90 0.10 100 0.10 100 0.10 100 0.10 100 0.10 100 0.10 30 0.12 40 0.12 50 0.12 60 0.12 70 0.12 80 0.12 90 0.12		0.11	0.23	414.2	415				
		0.09	0.21	539.9	540				

Note: In recognition of safety considerations, use of e = 0.04 should be limited to urban conditions.

Table III-6. Minimum radius determined for limiting values of e and f, rural highways and high-speed urban streets.

Design	Assumed Speed for	Coefficient	Stopping Sight	Rate of Vertical [length (m) per	,
Speed	condition	of Friction	Distance	Computed	Rounded for
(km/h)	(km/h)	f	(m)		Design
30	30-30	0.40	29.6-29.6	2.17-2.17	3-3
40	40-40	0.38	44.4-44.4	4.88-4.88	5-5
50	47-50	0.35	57.4-62.8	8.16-9.76	9-10
60	55-60	0.33	74.3-84.6	13.66-17.72	14-18
70	63-70	0.31	94.1-110.8	21.92-30.39	22-31
80	70-80	0.30	112.8-139.4	31.49-48.10	32-49
90	77-90	0.30	131.2-168.7	42.61-70.44	43-71
100	85-100	0.29	157.0-205.0	61.01-104.02	62-105
110	91-110	0.28	179.5-246.4	79.75-150.28	80-151
120	98-120	0.28	202.9-285.6	101.90-201.90	102-202

Using computed values of stopping sight distance.

Table III-35. Design controls for crest vertical curves based on stopping sight distance.

Design	Assumed Speed for	Coefficient	Stopping Sight	Rate of Vertical [length (m) per	,		
Speed (km/h)	condition (km/h)	of Friction f	Distance (m)	Computed	Rounded for Design		
30	30-30	0.40	29.6-29.6	3.88-3.88	4-4		
40	40-40	0.38	44.4-44.4	7.11-7.11	8-8		
50	47-50	0.35	57.4-62.8	10.20-11.54	11-12		
60	55-60	0.33	74.3-84.6	14.45-17-12	15-18		
70	63-70	0.31	94.1-110.8	19.62-24.08	20-25		
80	70-80	0.30	112.8-139.4	24.62-31.86	25-32		
90	77-90	0.30	131.2-168.7	29.62-39.95	30-40		
100	85-100	0.29	157.0-205.0	36.71-50.06	37-51		
110	91-110	0.28	179.5-246.4	42.95-61.68	43-62		
120	98-120	0.28	202.9-285.6	49.47-72.72	50-73		

Using computed values of stopping sight distance.

Table III-37. Design controls for sag vertical curves based on stopping sight distance.

SELECTED METRIC VALUES FOR TRAFFIC

Most of the applications of interest to the Highway Subcommittee on Traffic Engineering are conversions associated with measurements found in the *Manual on Uniform Traffic Control Devices* (MUTCD). These values include sign sizes, pavement marking widths, traffic signal lens size, etc. The following excerpt is taken from the Traffic Engineering Subcommittee work. Please note that the values are recommendations only. They have not yet been formally adopted by AASHTO.

CONVERSION VALUES:

This list will not be exhaustive, but the principles set out should allow conversion of any value encountered.

I. Signs	Dimension in inches x 25 = mil	limeters
	Typical metric sign sizes	300 mm
		450 mm
		600 mm
		750 mm
		900 mm
		1050 mm
		1200 mm
		1350 mm
		1500 mm

The difference between a hard conversion (1 inch = 25 mm) and a soft conversion (1 inch = 25.4 mm) is only 1.6 percent.

The Federal Highway Administration (FHWA) maintains the following two documents as supplements to the *Manual on Uniform Traffic Control Devices*:

- 1. Standard Alphabets for Highway Signs and Pavement Markings.
- 2. Standard Highway Signs.

Both documents are in English units, but will be converted to metric units for distribution at the time of release of the metric version of the MUTCD-1995. In general, the horizontal dimensions in these manuals will be soft converted and rounded to the nearest whole millimeter. These dimensions include stroke width, spacing, etc. Vertical dimensions will be hard converted by multiplying the letter height in inches by 25. For example, an 8-inch high letter would be identified as a 200 mm letter in the metric alphabet manual.

II. Pavement Markings

Width in inches x 25 = millimeters Typical metric widths100 mm 150 mm 200 mm

Pavement marking lengths in feet x 0.30 = meters. Typical hop-skip line of 10 feet and 30 feet = 3 m and 9 m. Again, the difference between a hard and soft conversion is 1.6 percent.

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CURVE BOX INSTRUCTIONS

1) <u>Using Metric Curve Box:</u>

Metric curves in box are labeled with their actual radius in mm.

Scale Ratio X Radius desired X 1000 = radius (from box)(in meters) (to convert m to mm) Example: Plan Scale 1:500, Shown as: $\frac{1}{500}$ Radius desired = 750 m

 $\frac{1}{500}$ X 750 m X 1000 mm/m = 1500 mm radius (from box)

2) Using Customary Curve Boxes:

Customary curves in box are labeled with their actual radius (inches) or degree of curvature (based on a scale of 1": 100').

```
Radius Curves:
```

Scale Ratio X Radius desired \div 0.3048 m/ft. X 12 in./ft. = radius (from box) (in meters) Example: Plan Scale = 1 : 500, Shown as: 500 Radius desired = 750 m

1

500 X 750 m , .3048 m/ft. X 12 in./ft. = 59.06 inches or 60 inches (from box)

Degree Curves:

Example: Plan Scale = 1:500, Shown as: 500Radius desired = 750 m

Compute radius (in inches) as shown above.

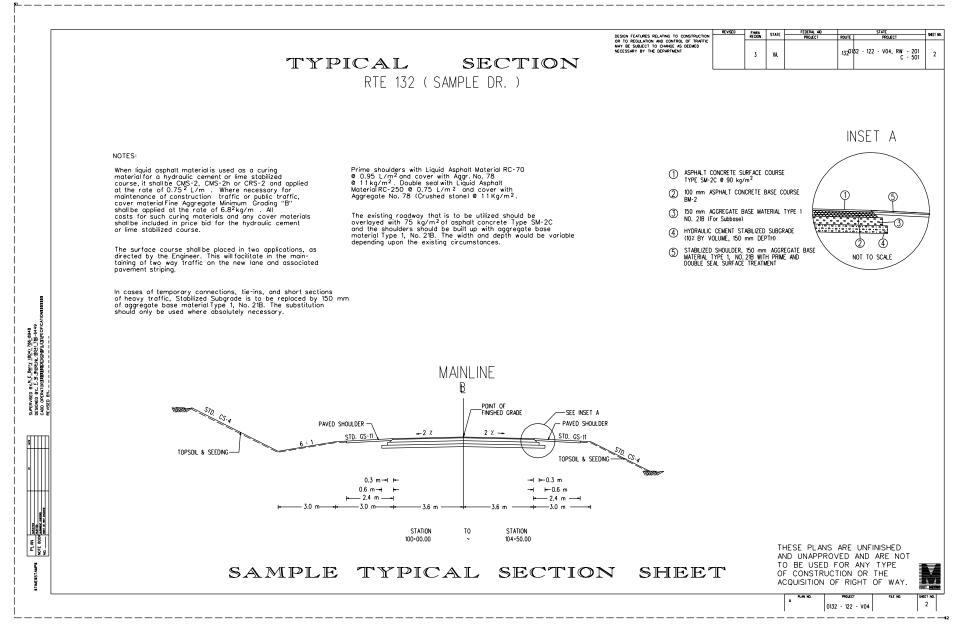
Radius (inches) = 59.06 inches

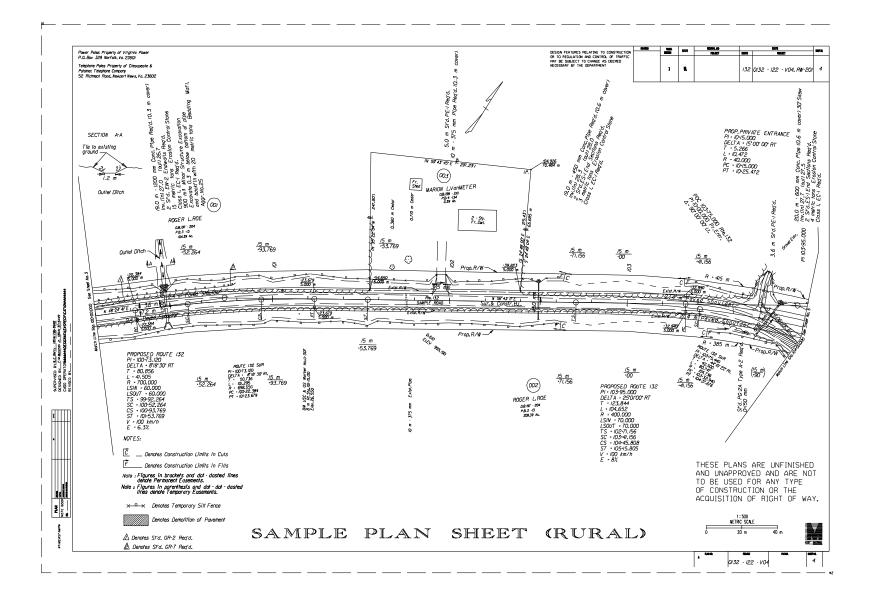
Radius (inches) X Scale (ft./in.) = radius (feet)

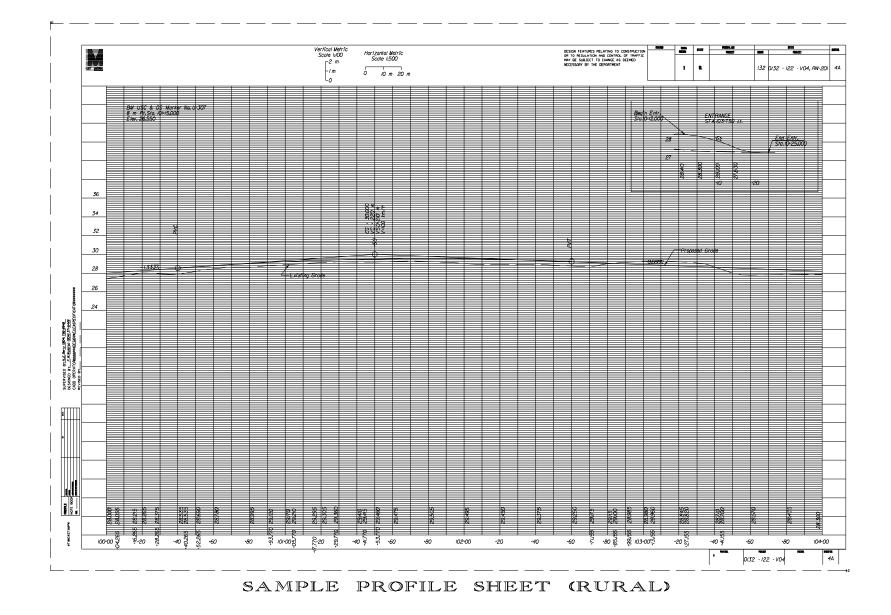
59.06 inches X 100 = 5906 ft.

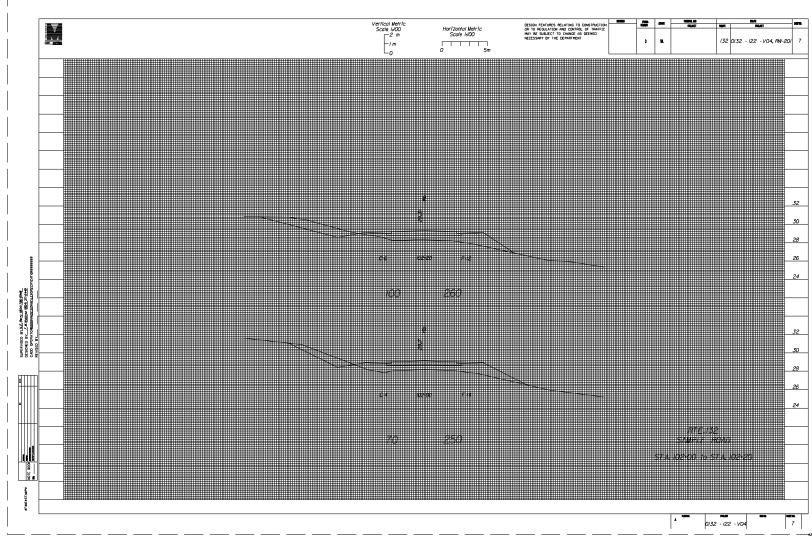
Degree = $\frac{5729.578}{5906}$ = $.9701^{\circ}$ or $1^{\circ}00'00"$

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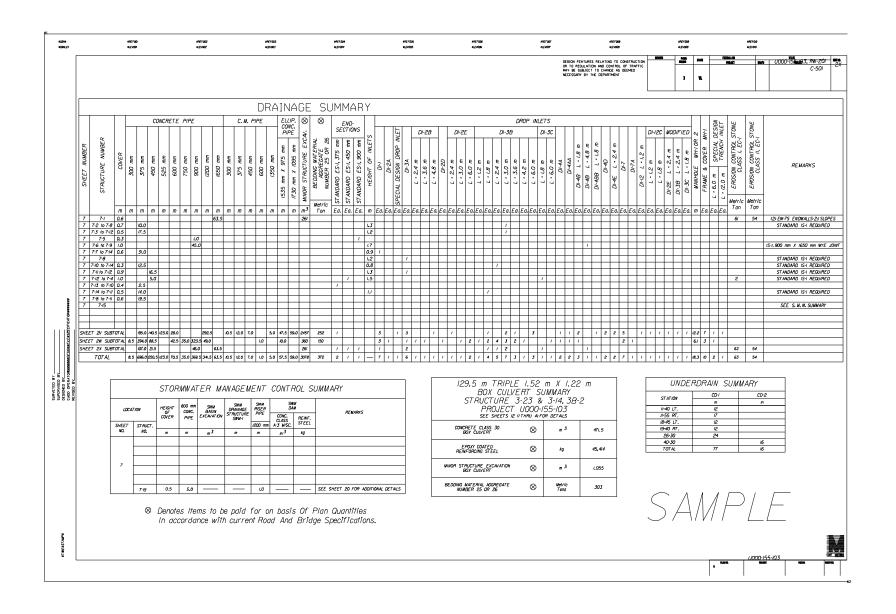




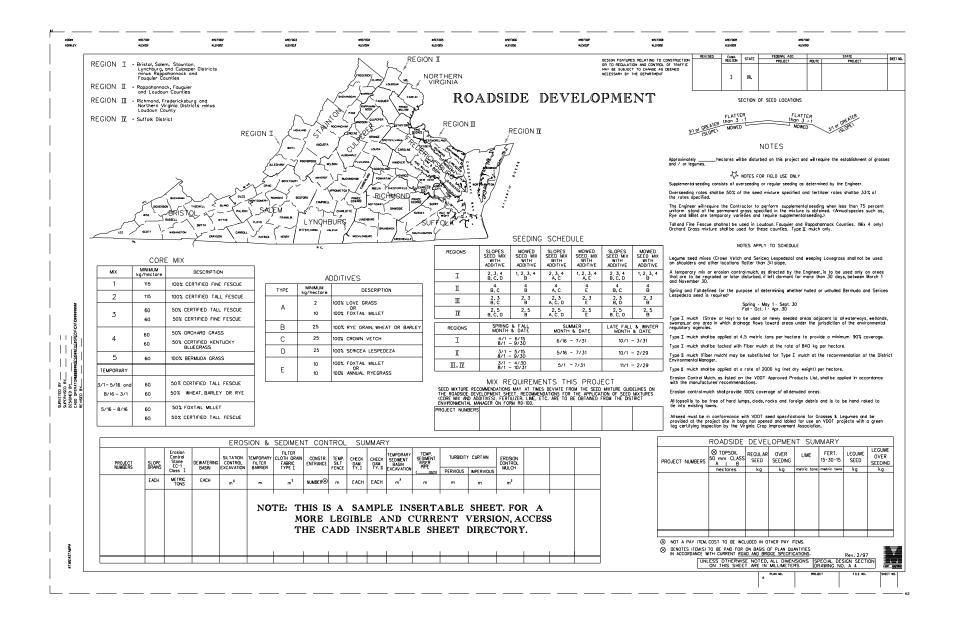




SAMPLE CROSS SECTION SHEET (RURAL)



2941217		\$LEVOD		\$LEV002		\$LEVO	~		EVODY		\$1,27005		\$LEVO	~	DESIGN FEAT	JRES RELATING TO CO	NSTRUCTION	80			INLAD Haitt		STATE Maject	
															or to regul May be subj Necessary b	ATION AND CONTROL O ECT TO CHANGE AS DI Y THE DEPARTMENT	F TRAFFIC TEMED		1	L			U000-155-103, R	1-20/ 501
																						Depot SI	treet Extension	
									P	AV/E	MEN	IT C	UMMAI	$\overline{\gamma}\gamma$										
				0.05.05		0.05							O W W AI	17										_
				SURFACE ASPHALT		BASE			BASE TE BASE	RESURF	ALT	ASPHALT	ASPHALT	ASPHALT	. 🛛		NTRANCES		RUSHER	CRUSHE	R			_
	LOCATION	STATION	PAVEMENT AREA	CONCRETE TYPE SM-2B	ASPH	HALT COM TYPE BM	CRETE -2	MATERIA	TYPE I 218	CONCR TYPE S	SM-2B	CONCRETE SURFACE	CONCRETE SURFACE	CONCRETE BASE COUR	SE CONCRET	MATER	AL TYPE I D. 21B		RUN	RUN	TE FLE	⊗ xiBLE		
				@ 100 kg PER m²	100 mm DEPTH	150 mm	250 mm DEPTH	100 mm DEPTH	200 mm DEPTH	@ 100 VARIA DEP	BLE T	COURSE	COURSE TYPE SM-28 @ 100 kg/m ²		PAVEMEN 175 mm	T 100 mm DEPTH	150 mm DEPTH		NUMBER 5 OR 26	NUMBER 25 OR 2 PE-I		EMENT WING		
		FROM TO	m ²	METRIC TONS	METRIC	METRIC TONS	METRIC	METRIC	METRIC	METI	RIC	METRIC TONS	METRIC TONS	METRIC	m ²	METRIC	METRIC		METRIC TONS	METRIC		m 2		
	DEPOT ST. EXT.	10-45.760 21-39.543		1.549	70/13	70/13	10,892	5,795	7010	104		1045	70013	7003		1013	1005		1045	1000	+	_		
	FRANKLIN STREET RADFORD STREET	/7-05.000 20-99.725 57-11.000 60-88.657	6,23/	95 538	50		6// 3,92/	473 2,064	104	-	=						-				+	=		
	COLLEGE ST.(N) BETTY DRIVE	10-24.000 10-39.541 10-34.100 10-54.196	217	21 19	58 54				124 115								1				+			
	NEW STREET SHELTMAN ST.	10-24.280 10-50.410 10-23.480 10-49.855	245	21 22	58 62				122 128				$\frown \Lambda$	$\Lambda \Lambda \Box$							+			_
	SULLVAN ST. BRACKENS ST.	10-04.220 10-49.573 10-18.360 10-51.786	293	35 26	/00 73				209 100			_ 、) A/	VIT	$/ \Gamma$						\pm			_
	SCHOOL ENTR. TAYLOR ST.	10-50.930 10-90.272 10-30.240 10-81.987	394	37 35	104 99				217 126							. —		-			+			-
	JAWES ST. LEE-HY COURT DR.	10-26.410 10-48.848 10-22.960 10-42.482		22 18	60 50				110 168							_		-			—			
		ID-02.990 ID-40.181	3/6	28 46	80 /30				282 269												—			=
	CHERRY LANE COLLEGE ST. (S) RT.SIDE	9-90.330 10-54.248	495	44 45	/24				282 206		_							-			+	_		
-	MAIN ST. (RTE 8) ENTRANCES	55 05.050 10 05.500	1,570	.5					200	141		20	104	297	226	21	489		205	39		087		=
	WANTENANCE of TRAFFIC PARKING LOT (023)					476						20	83	6/	220	2	337		907		+	_		
ASPECIA	Princing EDF 10237	TOTAL		2.63/	1.178	476	15.484	8.332	2.458	141	,	20	187	358	226	21	826		1.112	39	4	087		
DESCONFERENSIE	·					•			//	ורוחו		NI C	UMMA											
	⊗ ⊗	$\otimes \otimes$	8 0	0			88	REMOVE EXISTI BOX CULVERT			= /v /	AL S T. T.	STEPS		ANNING WALL 🚫	88) F	ENCE		\otimes			8	
REVISED BY	COMBINATION				RHINAL ECT			8, 5	85	1.1.5	ST/MG	STING	<u>,</u> ,	14	15 26 12	PAVED DITCH	•*- <u>•</u> ₩		a a	NID NI	10	DUST	NG DEVICE	BRIER
REVIS	SHEET CG-6	RADIN. ENTRANCE GUTTER CG-90 ENTRANCE GUTTER CG-13	AGGREGATE SIDEWALK		FIXED OBJEC	ATTACHMENT GR-FOA-2 TYPE LYW MONUMENT R	DENOUTION OF PAVENENT OBSCURING ROADWAR	5 m 0F m X 1.68 CULVER1	6 BMD	C 840	EMOVE EXISTI GUARDRAL EMOVE EXISTI DROP INIET	ADJUST EXIST NANHOLE PIPE PLUGGN	CONCRETE CONCRETE LASS 20 WISC. HEWFORDING STEEL	HANDRALL HI POROUS BACKFILL ET ANING WALL FXCAVATION	BEDOMG WAT AGGREGATE NO. 25 OR 2 RW-3 WAL	PG-24 PG-5 PAVED_FLUNE	DAY PIP-A CLASS 450 mm	CORNER BRAC	MOBILIZATION CONSTRUCTION	SURVEYING ECTIONAL ISLAND CURB 51-3 CURB 51-3	FIELD OFFICE	ALLATING D	GROUP : IAWKEUZING : ELECTRONIC : FLAGGER SE	TRAFFIC BAPRIE
		RADIAL VTRANCE CG- VTRANCE CG- CG- CG- CG-	mm i mm	STANDARD STANDARD RADIAL	UMPDR	CB-FO	PAVENENT PAVENENT OBSCURING ROADWAY	65 80x (5 57 AT 10	EXISTING STATION	EXISTING STATION	REMOV	ADJUS NI	CLASS 20 CLASS 20 REINFORD STEEL	POR BACI	BEDOWG AGGREI NO. 25 (NO. 25 (RW-3	PG-2A PG-5		NIT	MOB	SU SU SU	191	ALLA	GROUP GROUP ELECTRONIC FLAGGER SE	TRAFF
					3	, C		DEPOT ST.	FRANKLIN	FRANKLIN				m m3 m3	METRIC TON m3		WETRIC			80 5. m L	_		5 7	
	3 200 99	II 63 IBI	13 33 5	42	EA E	EA EA 18		L. S. /	L. S.		m EA 12 4	EA m		m m2 m3		m² m² m		EA	LS. L	s. m L	.S. Ma	Hr.	DAY Hr. Hr.	DAY m
	3B 79 4 3C 97	53	8 0			2			1	-											+			
	5 354 98 /5	/08 93	13 14 1.0			12	3.523					a:	0.5	2		23 3/ 3					+			_
	6 462 172 3 68 203 16 6		29 /.1 5 4	34/ 49		27 -						1	2.9 /04	8 1 18	5 /3						-			_
			B 28 K		2	13 1 17	1,759					۵.		4		19	58 9/			37	—			_
	8 86 57 IG.///		7 1		-	10	418						0.8 29	5							—			100
		33 882 582	102 /26 5	184 88 9	2	1 120		LS.	L S.	LS.	12 4	1 2.	7.0 /33	25 / /8	5 /3	54 19 3	58 9/	4	L.S. L	S. 37 L	.s. Ma	/500	18.500 500 2.500 4	
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																						196807	A.94	2



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