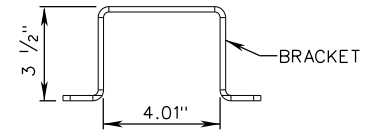
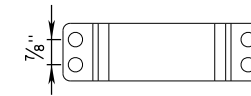


ALUMINUM SIGN BRACING 2"
MOUNTING SURFACE x 7/8" DEPTH x
1/8" NOMINAL WALL THICKNESS

6061-T6 ALUMINUM ALLOY, PUNCHED
WITH 3/16" DIAMETER HOLES ON 6"
CENTERS FOR ATTACHMENT OF
SIGN SUBSTRATE USING SIGN PANEL
3/16" DRIVE RIVETS, OR 3/8"
DIAMETER HOLES ON 12" CENTERS
WHEN USING 3/8" DRIVE RIVETS.

SHEETING SIGN BRACING



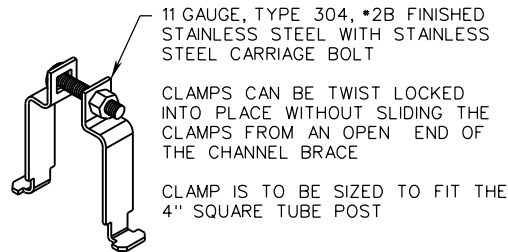
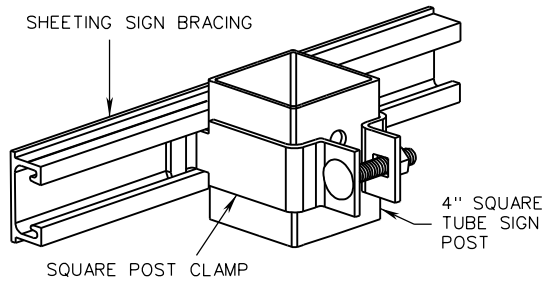
MATERIALS:

2" WIDE x 3/16" BRACKET.
TYPE 304, #2B FINISHED
STAINLESS STEEL BRACKET.

STAINLESS STEEL 3/4" - 16 x 2"
T-HEAD BOLTS AND SERRATED
FLANGE NUTS

ONE CLAMP REQUIRED FOR EACH
BRACE TO POST JUNCTION.

SQUARE POST CLAMP DETAIL
(METHOD B)



SQUARE POST CLAMP DETAIL
(METHOD A)

NOTES:

1. SEE SHEET 12 OF 12 FOR SIGN PANEL ATTACHMENT DETAILS.
2. ONE CLAMP REQUIRED FOR EACH BRACE-TO-POST JUNCTION.
3. STANDARD SPD-2 SIGNS WILL BE PERMITTED FOR STP-2 STRUCTURES.

SPECIFICATION REFERENCE	A COPY OF THE ORIGINAL SEALED AND SIGNED DRAWING IS ON FILE IN THE CENTRAL OFFICE. FOUR INCH SQUARE TUBE SIGN POST SIGN BRACING DETAILS VIRGINIA DEPARTMENT OF TRANSPORTATION	VDOT ROAD AND BRIDGE STANDARDS	
		700	REVISION DATE NEW 08/19