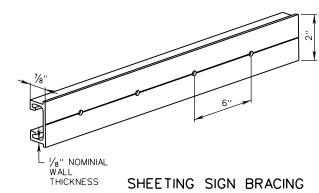


SQUARE POST CLAMP & BRACE (CONNECTING JUNCTION)

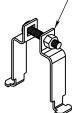


ALUMINUM SIGN BRACING 2" MOUNTING SURFACE x $\frac{7}{8}$ " DEPTH x $\frac{1}{8}$ " NOMINAL WALL THICKNESS

6061-T6 ALUMINUM ALLOY, PUNCHED WITH 1/6" DIAMETER HOLES ON 6" CENTERS FOR ATTCHMENT OF SIGN SUBSTRATE USING SIGN PANEL 3/6" DRIVE RIVETS, OR 3/6" DIAMETER HOLES ON 12" CENTERS WHEN USING 3/6" DRIVE RIVETS.

NOTES:

1. SEE SHEET 12 OF 12 FOR SIGN PANEL ATTACHMENT DETAILS.



11 GAUGE, TYPE 304, *2B FINISHED STAINLESS STEEL WITH STAINLESS STEEL CARRIAGE BOLT

CLAMPS CAN BE TWIST LOCKED INTO PLACE WITHOUT SLIDING THE CLAMPS FROM AN OPEN END OF THE CHANNEL BRACE

CLAMP IS TO BE SIZED TO FIT THE SQUARE TUBE POST, 2" OR $2^{1}\!/_{2}$ "

SQUARE POST CLAMP DETAIL

A COPY OF THE ORIGINAL SEALED AND SIGNED DRAWING IS ON FILE IN THE CENTRAL OFFICE.

ROAD AND BRIDGE STANDARDS

SHEET 10 OF 12 REVISION DATE

1321.19 08/17

SQUARE TUBE SIGN POST SIGN BRACING DETAILS

VIRGINIA DEPARTMENT OF TRANSPORTATION

SPECIFICATION REFERENCE

700

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