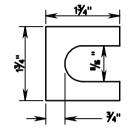
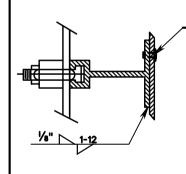
SHIM DETAIL



Furnish 2 @ 0.63" thick and 2 @ .032" thick shims per post. Shims shall be fabricated from brass conforming to ASTM B36M or from stainless steel with a minimum chromium content of 11.50%. No more than 2 shims shall be used per bolt with a maximum of 4 shims per post.

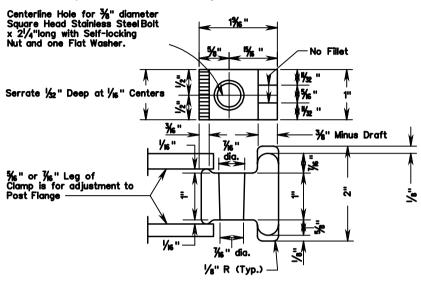
FASTENING



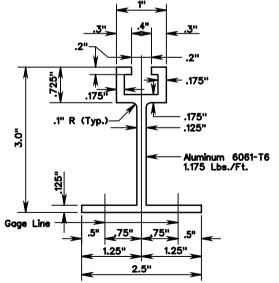
%" Minimum Diameter Aluminum Rivet with a Grip Range Accommodating the Combined Thickness of the Sign and Tee Bar and a 460 Lb. Minimum Shear Strength

POST CLAMP DETAIL

Galvanized Gray - Iron or Aluminum Casting



TEE CROSS SECTION



TYPICAL DETAILS FOR TYPE VA SIGN STRUCTURES

VIRGINIA DEPARTMENT OF TRANSPORTATION

REV. 4/04