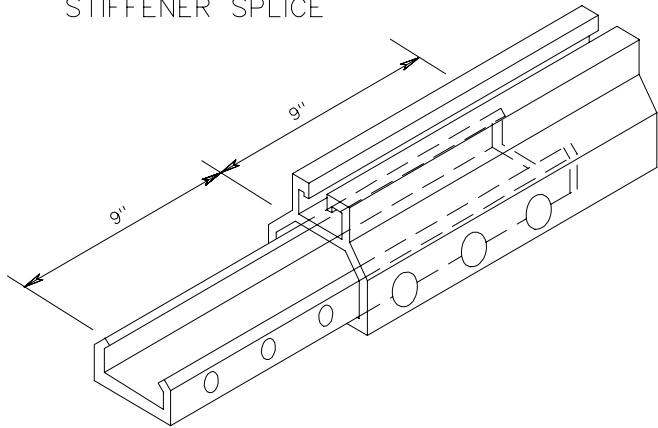
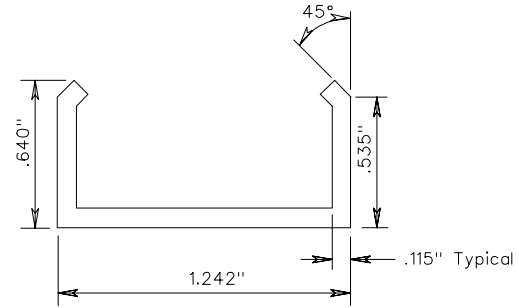


LARGE STIFFENER SPLICE



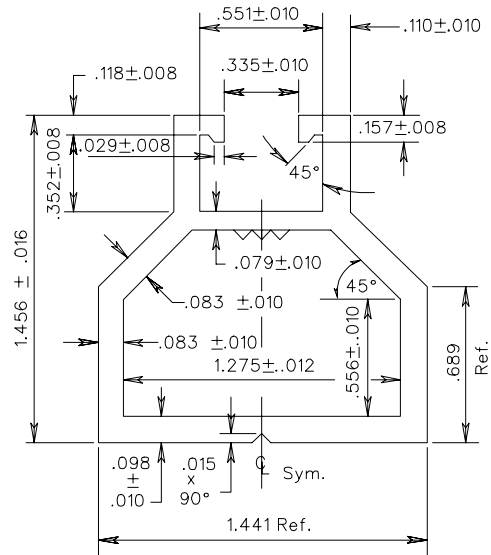
LARGE STIFFENER SPLICE BAR



The maximum number of splices in a stiffener shall be one per stiffener location.

Splices shall not be in a vertical alignment but shall be offset 12" from each other.

LARGE STIFFENER DETAIL



ALTERNATE SIGN PANEL DESIGN

VIRGINIA DEPARTMENT OF TRANSPORTATION