

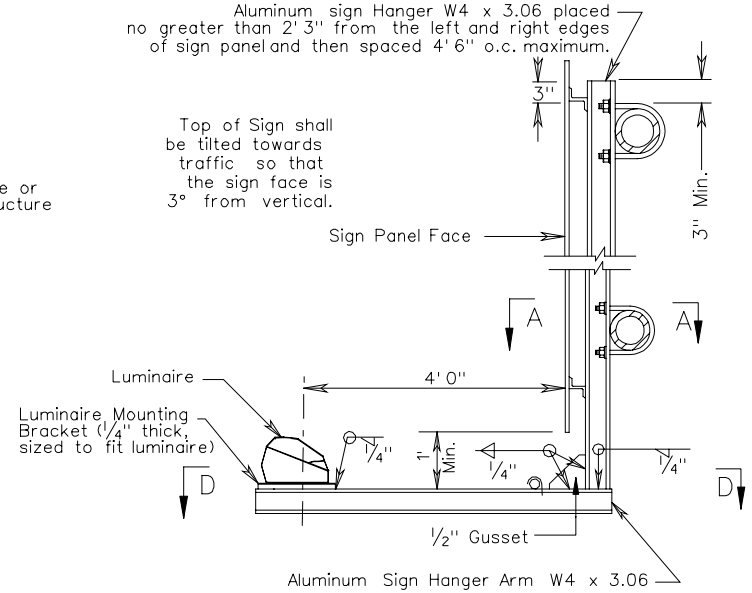
SIGN ATTACHMENT TO TRUSS-TYPE STRUCTURES

SIGN HANGER ERECTION DETAIL WITH LUMINAIRE

(WHEN NO LUMINAIRE RETRIEVAL SYSTEM IS REQUIRED)

Aluminum sign Hanger W4 x 3.06 placed no greater than 2' 3" from the left and right edges of sign panel and then spaced 4' 6" o.c. maximum.

Top of Sign shall be tilted towards traffic so that the sign face is 3° from vertical.



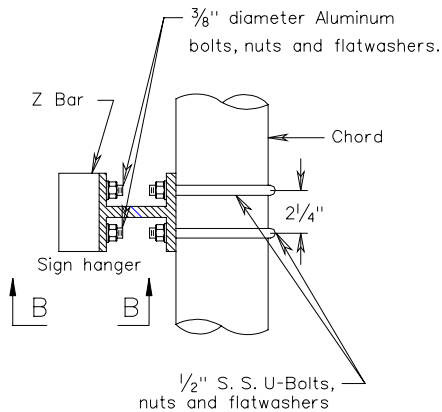
Note

Luminaires required only where indicated on the plans.

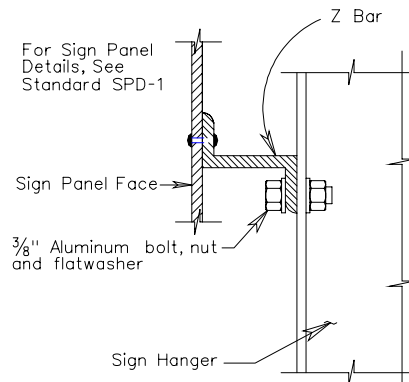
Luminaires to be attached to mounting bracket with 4, 3/8" Dia. galvanized cap screws, lockwashers and nuts.

Signs fabricated using the SPD-1 Alternate Sign Panel Design shall be attached to the sign hangers in accordance with the method shown for Alternate Details For Type VIA Interstate Sign Structures except post clamps will not be allowed for attachment of the top and bottom stiffeners. Post clamp bolts shall be inserted through holes drilled into the sign hangers and secured using a stainless steel flatwasher and nut for these stiffeners.

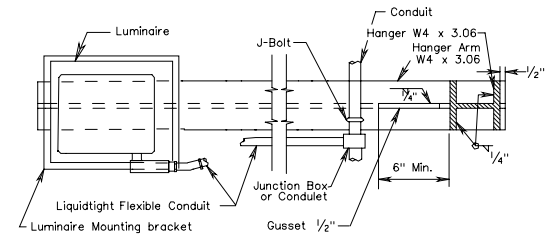
SECTION A-A



SECTION B-B



SECTION D-D



TYPICAL DETAILS FOR OVERHEAD SIGN STRUCTURES

VIRGINIA DEPARTMENT OF TRANSPORTATION