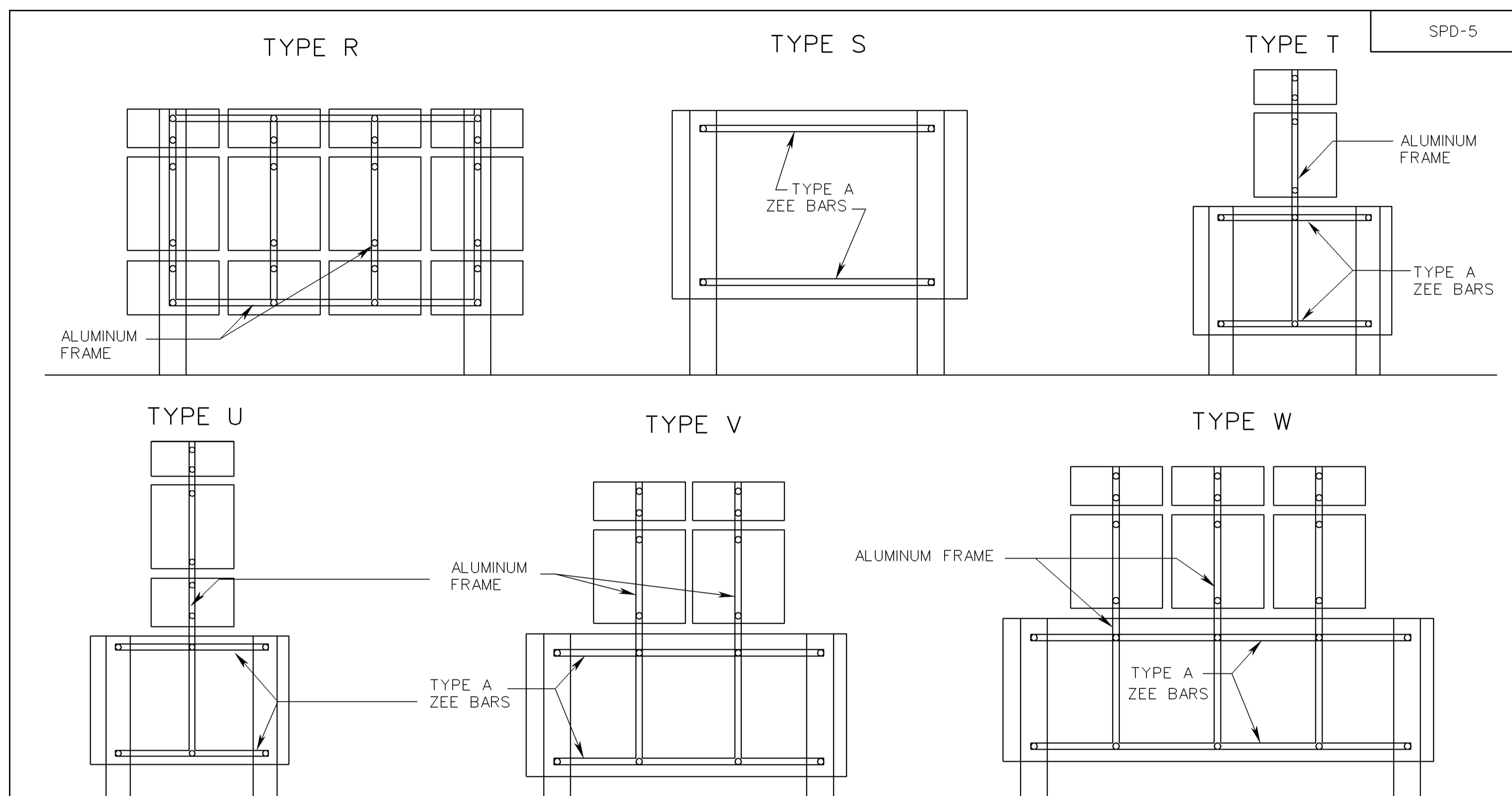


PROJECT MANAGER _____
 SURVEYED BY _____
 DESIGN SUPERVISED BY _____
 DESIGNED BY _____

DESIGN FEATURES RELATING TO CONSTRUCTION OR TO REGULATION AND CONTROL OF TRAFFIC MAY BE SUBJECT TO CHANGE AS DEEMED NECESSARY BY THE DEPARTMENT

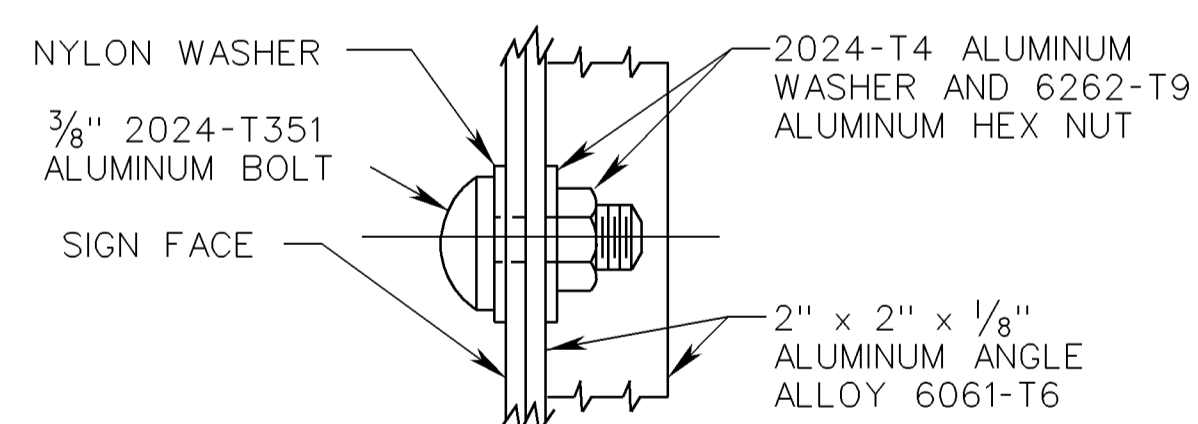
REVISED	STATE	FEDERAL AID	ROUTE	STATE	SHEET NO.
	PROJECT	PROJECT	PROJECT	PROJECT	
	VA.				



ALUMINUM FRAMING

SIGN PANEL ATTACHMENT DETAILS

(FOR SIGN PANEL ATTACHMENT TO Z BARS, SEE STANDARD SPD-1)



NOTES

NYLON WASHER SHALL BE 1/8" THICK MINIMUM WITH AN OUTSIDE DIAMETER OF 1" AND AN INSIDE DIAMETER OF 7/16".

TO OBTAIN A FLUSH MOUNTING SURFACE FOR SIGNS, ALL WOOD POST SHALL BE MORTISED WHERE NECESSARY TO RECESS THE FLANGE OF ALUMINUM ANGLE.

THE TYPE A ZEE BARS SHALL BE 2 3/8" X 1/4" X 3/16".

ALL VERTICAL AND HORIZONTAL SPACING BETWEEN SIGNS IN AN ASSEMBLY SHALL BE ONE INCH UNLESS SPECIFIED.

THESE ARE TYPICAL SIGN PANEL ASSEMBLIES; ALL ASSEMBLIES SHALL BE IN ACCORDANCE WITH PLAN DETAILS.

SPECIFICATION REFERENCE	701	<p>SIGN PANEL DESIGN</p> <p>VIRGINIA DEPARTMENT OF TRANSPORTATION</p>	<p>ROAD AND BRIDGE STANDARDS</p>	REVISION DATE	SHEET 2 OF 2
				6-15-09	1325.51

PLAN NO.	PROJECT	FILE NO.	SHEET NO.
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